

and Accessories

HIGH-PERFORMANCE M24308 INTERMATEABLE D-SUB CONNECTORS

DECEMBER 2015

SERIES 28

HiPer-D®

The MIL-DTL-24308 intermateable and intermountable connector with advanced environmental and EMI shielding performance



he Glenair Series 28 HiPer-D® connector is intermateable and intermountable with standard M24308 type D-Subs, and meets the need for improved performance in hostile environments. Unlike standard M24308 connectors with stamped steel shells, the HiPer-D® is precision-machined from aluminum or stainless steel. The dielectric inserts are made with thermoset epoxy for improved resistance to chemicals and are capable of withstanding 200°C continuous operating temperature. Aerospace-grade fluorosilicone grommets and face seals provide watertight sealing. Integrated grounding fingers provide superior electromagnetic compatibility. Best of all, the HiPer-D® is available in every standard and high-density M24308 layout as well as combo layouts integrating power and shielded contacts. Like all Glenair high-performance solutions, HiPer-D® is stocked for immediate same-day shipment.

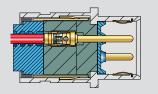


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Introduction and Technical Reference

HiPer-D® product facts \bullet shell plating options \bullet materials and finishes \bullet performance specification \bullet space grade information



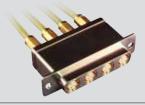
HiPer-D® Standard and High Density Connectors

Crimp and PC tail environmental connectors with standard density #20 contacts and high density #22 contacts



HiPer-D® Combo Connectors

Crimp and PC tail environmental connectors with #20 and #8 contacts for signal, power and RF applications



HiPer-D® High-Speed Connectors

Crimp contact non-environmental connectors with #8 contacts ideally suited for high speed data transmision.



HiPer-D® Contacts and Tools

Signal contacts, power contacts, coaxial contacts, crimp tools, insertion/extraction tools



HiPer-D® Backshells and Accessories

EMI backshells, environmental backshells, protective covers, Sav-Con® connector savers, gender changers, hardware kits, and heatshrink boots



HiPer-D® Panel Cutouts and Printed Circuit Board Footprints

Panel mounting dimensions and PC board mounting hole patterns for vertical, right angle signal and combo connectors

D



The HiPer-D® connector is a M24308-type D-Subminiature connector with superior design features. Unlike standard M24308 connectors with stamped steel shells, the HiPer-D® connector features a one-piece machined shell. Rated for 200°C continuous operating temperature, the HiPer-D® features thermoset epoxy insulators. Aerospace grade fluorosilicone grommets and face seals provide environmental protection. The HiPer-D® is intermateable, intermountable and interchangeable with standard M24308 D-Sub connectors. A ground spring offers

Enhanced Panel Mount Features

enhanced EMI/RFI protection.

HiPer-D® connectors with O-ring and threaded mounting holes for watertight panel attachment. Guide pins are available for blind mate applications.



Improved EMI Performance

HiPer-D® pin connectors with ground spring for consistent mating forces and low shell-to-shell resistance.



Combo HiPer-D®

HiPer-D® with mixed size #8 and size #20 contacts for signal, power and RF applications



Improved Board Mount Features

HiPer-D® PCB connectors feature threaded board attachment holes, integral standoffs and an EMI shroud on right angle tails.



- removable rectangulars
- Advanced temperature, vibration and EMC/electrical performance
- M24308/D-sub intermateable
- Standard and high density layouts
- Rugged machined one-piece shell

Hi-Speed HiPer-D®

HiPer-D® with rear release, size #8: Coax, Twinax/Ouadrax and El Ochito contacts for High-Speed applications



EMI backshells

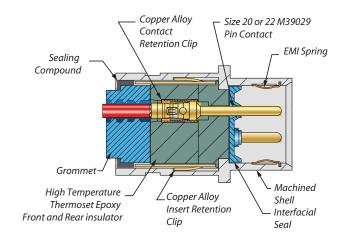
HiPer-D® backshells are designed to optimize EMI performance and save weight.

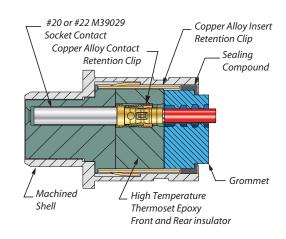




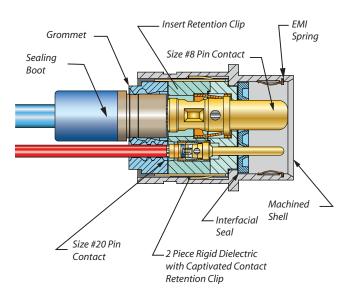
HiPer-D® Cutaway Views

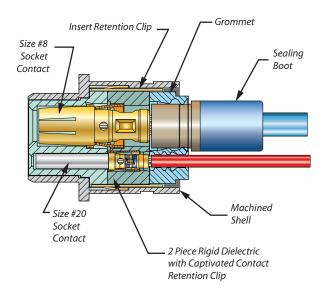
STANDARD AND HIGH DENSITY HIPER-D® - CUTAWAY



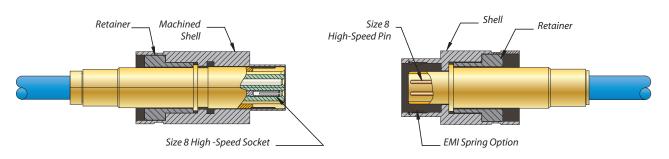


COMBO HIPER-D® - CUTAWAY





MONOBLOCK HIPER-D® - CUTAWAY





Plating Options

ABOUT SERIES 28 HIPER-D® SHELL PLATING OPTIONS



HiPer-D® connectors are available with aluminum or stainless steel shells, plated with a variety of finishes to meet every application. These options include high performance cadmium-free finishes. The United States Department of Defense (DOD) has mandated the elimination of cadmium from DOD weapons systems because of toxicity concerns. The European Union has also restricted the use of cadmium on electronics equipment (RoHS).

In this catalog's ordering information you will find five preferred material and finish options: electroless nickel, yellow chromate over cadmium, nickel-PTFE, black zincnickel and passivated stainless steel. The table below shows selected additional options that are also available on any Series 28 HiPer-D® connector. Glenair offers the industry's widest selection of shell material and plating options with no minimum order quantity or setup charge.

HiPer-D [®] Aluminum Shell Plating Codes					
Shell Plating	Glenair Plating Code	Salt Fog (Hours)	RoHS Compliant	Conductivity	Typical Applications
Electroless Nickel	ME	96	Yes	Excellent	Space vehicles, missiles, avionics, unmanned vehicles, instrumentation. Corresponds to MIL-DTL-24308 Class K.
Nickel-PTFE	МТ	500	Yes	Excellent	Harsh environment, soldier systems, communications equipment. Corresponds to MIL-DTL-24308 Code T.
Zinc-Nickel with Black Chromate	ZR	500	Yes	Good	Harsh environment, soldier systems. Corresponds to MIL-DTL-24308 Code K.
Cadmium with Olive- Drab Chromate	NF	500	No	Excellent	Harsh environment, military equipment.
Cadmium with Yellow Chromate	JF	500	No	Excellent	General purpose military equipment. Comparable to MIL-DTL-24308 Code F.
Black Anodize	С	336	Yes	Non- Conductive	Applications where EMI shielding is not required.
Gold	Z2	48	Yes	Excellent	Space. Corresponds to M24308 Class M.
Chem Film	E	48	No	Excellent	Avionics
Stainless Steel, Electroless Nickel	ZM	500	Yes	Excellent	Extreme environments where stainless steel is preferred for strength, corrosion resistance,and where high conductivity is desired.
Stainless Steel, Passivated	Z 1	500	Yes	Good	Extreme environments where stainless steel is preferred for strength, corrosion resistance. Corresponds to MIL-DTL-24308 Class P.



Standard Materials and Finishes, Electrical Performance Specification

Material and Finish				
Material	Finish			
Copper Alloy	Gold (50 microin.) over nickel			
Stainless steel	Passivated			
Aluminum Alloy or stainless steel	See ordering information			
Thermoset epoxy resin per ASTM D-5948	None			
Fluorosilicone	None			
Fluorosilicone	None			
Copper alloy	Electroless nickel			
Copper alloy	None			
Copper alloy	None			
RTV silicone	None			
Stainless steel (300 series)	Passivated			
Fluorosilicone	None			
	Material Copper Alloy Stainless steel Aluminum Alloy or stainless steel Thermoset epoxy resin per ASTM D-5948 Fluorosilicone Fluorosilicone Copper alloy Copper alloy RTV silicone Stainless steel (300 series)			

Performance Specifications						
	Electrical					
Description		Requirement		Procedure		
Contact Resistance	8 10 12 14 16 20 22 24 26	AE AS39029 7 Test Current 46 33 23 17 13 7.5 5 3 2	Table V Voltage Drop 26 33 42 40 49 55 73 45 52	EIA-364-06 IEC 60512-2-1 Test current in amperes. Voltage drop in milli-volts. Silver-coated copper wire, +25°C.		
Low Level Contact Resistance	28 Wire Size 20 22 24 26 28	1.5	54 Max. Milliohms 9 15 20 31 50	EIA-364-23 100 milli-amperes maximum and 20 milli-volts maximum open circuit voltage		
Insulation Resistance Dielectric Withstanding Voltage		00 megohms r breakdown or		EIA-364-21 IEC-60512-3-1 500 volts DC ± 50 volts. Test between adjacent contacts and contacts to shell. EIA-364-20 IEC-60512-4-1 Sea level AC RMS 50 or 60 Hz. One minute dwell. 1000 volts		

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HiPer-D Introduction and Technical Reference



Electrical Performance Specification

8.0

1.0

3.0

6.0

10.0

		Electrical	
Description	I	Requirement	Procedure
Current Rating	Contact Size 8 20 22	Max <u>Current</u> 40 7.5 5	EIA-364-70 Method 1 IEC-60512-5 Test 9b
Shell-to-Shell Resistance (connectors with ground springs)	2.5 milli	i-volt drop maximum	EIA-364-83 IEC-60512-2-6 Electroless nickel plated connectors.
Shielding Effective- ness	Frequency GHz 0.1 0.4	Min Attenuation (dB) 100 90	EIA-364-66 IEC-60512-23-3 Pin Connector with Optional Grounding Spring, Electroless nickel plated shells

85

80

55

40

Performance Specifications

A

A

HiPer-D Introduction and Technical Reference



Mechanical Performance Specification

	Performance Specifications						
	Mechanical Mechanical						
Description	Requirement	Procedure					
Water Immersion	No evidence of water penetration into mated connectors. No evidence of water penetration into an unmated panel mounted PCB receptacle. \geq 100 M Ω insulation resistance.	MIL-STD-810F Method 512.4 1 meter immersion 1 hour					
Air Pressure	No detectable moisture. \geq 100 M Ω insulation resistance.	IEC-60512-7 Test 14b 0.4 bar overpressure 48 hours immersion at a depth of 150mm in 25° C tap water.					
Ingress Protection	IP67 rating	IEC-60529					
Vibration, Sine	No discontinuity of greater than 1 microseconds, no cracking, breaking or loosening of parts, plug shall not become disengaged from receptacle. Connectors shall meet electrical requirements after vibration test.	EIA-364-28 Test Condition IV IEC-60512-6-4 100 milliamp test current 254 mm/sec from 10-50 Hz; 1.5 mm double amplitude from 50-140 Hz, and 60 G from 140- 2,000 Hz					
Vibration, Random	No discontinuity of greater than 1 microseconds, no cracking, breaking or loosening of parts, plug shall not become disengaged from receptacle. Connectors shall meet electrical requirements after vibration test.	EIA-364-28 Test Condition VI Letter J IEC-60512-6-4 100 milliamp test current 50- 2,000 Hz 43.92 g RMS					
Mechanical Shock	No discontinuity of greater than 1 microsecond, no cracking, breaking or loosening of parts, plug shall not become disengaged from receptacle. Connectors shall meet electrical requirements after shock test.	EIA-364-27 Condition D IEC-60512-6-3 3 shocks X 3 axes X 2 directions = 18 shocks 2941 m/s² (300 g's), 3 ms, half-sine					
Thermal Shock	No mechanical damage or loosening of parts. Following thermal shock, connector shall meet contact resistance, DWV, insulation resistance and shell-to-shell resistance requirements.	EIA-364-32 Test Condition IV IEC-60512-11-4 5 cycles consisting of -65° C 30 minutes, +25° C 5 minutes max., + 200° C 30 minutes, +25° C 5 minutes max.					
Humidity, Cyclic (Damp Heat, Cyclic) (Moisture Resistance)	No deterioration which will adversely affect the connector. 100 meg-ohms minimum insulation resistance during the final cycle. Following the recovery period, connectors shall meet contact resistance, shell-to-shell resistance and DWV requirements.	EIA-364-31 Condition B Method III IEC-60512-11-12 80-98% RH 10 cycles (10 days) +25° C to +65° C Step 7b vibration deleted. 24 hour recovery period.					
21 Day Humidity (Damp heat, Long Term)	No deterioration which will adversely affect the connector. Following the drying period, connectors shall meet 100 meg-ohms minimum, contact resistance, shell-to-shell resistance, DWV, mating and un-mating requirements.	EIA-364-31 Condition B Method III IEC-60512-11-12 80-98% RH 10 cycles (10 days) +25° C to +65° C Step 7b vibration deleted. 24 hour recovery period.					
Mechanical Durability, at Ambient Temperature	No deterioration which will adversely affect the connector after 500 cycles of mating and unmating. Connectors shall meet contact resistance, insulation resistance, shell-to-shell resistance, DWV, and mating and un-mating force.	EIA-364-09 IEC-60512-5 Test 9a					

Mechanical Performance Specification

	Peri	omance Sp	ecifications		
		Mechan			
Description	cription Requirement			Procedure	
Corrosion (Salt Mist)	meet DWV a	meet DWV and contact resistance requirements following the test.		EIA-364-26 IEC 60512-11 5% salt solut 35° C Unmated col Code ME: Code MT: Code JF: Code ZR:	ion
Solderability, PC Tail Contacts	95% solder o even finish.	even finish. I I 8		8 hours stear	-
Resistance To Soldering Heat	No damage to connector. Connectors shall meet insulation resistance and waterproof		EIA-364-56 IEC-60512-12 260° C, 10 se	2-5 Test 12e conds (PC tail)	
Impact, Cable Connectors	meet contact resistance, insulation resistance		EIA-364-42 IEC-60512-5 1 meter, 8 dr		
Fluid Immersion	· · · · · · · · · · · · · · · · · · ·		EIA-364-10		
Altitude Immersion			EIA-364-03		
Contact Retention	Contact <u>Size</u> 8 22 20	SizePoundsNewtons.012 inch maximum displace825111axial directions22940		ximum displacement, both	
Contact Separation Force	Contact Size 22 20	Min. Ounces 0.7 0.7	Min. Newtons 0.19 0.19	SAE AS39029	9

•	Size	Ounces	Newtons	
	22	0.7	0.19	
	20	0.7	0.19	
Mating and Un-mating Force, connectors	Shell	Min.	Max.	EIA-364-13
with size 20 or size 22 contacts	Size	Unmating	Mating	Full complement of contacts
	1	0.75	10.0	1 to 10 inches per minute travel rate
	2	1.00	17.0	
	3	1.75	28.0	
	4	2.50	39.0	
	5	3.25	49.0	
	6	450	65.0	

HiPer-D° connectors with size 8 and size 20 contacts	of size 20HD contacts) X .75 pounds] + [3.0 pounds]	Full complement of contacts 1 to 10 inches per minute travel rate
Magnetic Permeability	2 μ maximum.	EIA-364-54
Insert Retention	No dislocation of inserts from their original positions when subjected to an axial load of 60 pounds per square inch	EIA-364-35 Apply force at a rate of 10 pounds per square inch per second until specified pres- sure is reached.

[(# of size 8 contacts) X 5.0 pounds] + [(#

Maximum Mating Force, combo

EIA-364-13



Space-Grade HiPer-D® Information

Outgassing

- HiPer-D[®] connectors must be specially processed to meet ASTM E595 outgassing requirements.
- Modification codes are a convenient way to specify special outgassing bakeout or thermal vacuum outgassing.

Space flight equipment requires low-outgassing components in order to prevent degradation to optics and other sensitive instruments. The space industry has adopted a standardized test procedure, ASTM E595, to evaulate outgassing properties. In the ASTM test, material samples are heated to 125° C at a vacuum of 5 X 10⁻⁵ torr for 24 hours. The test sample is then weighed to calculate the Total Mass Loss (TML), which may not exceed 1.0% of the total initial mass. A collector plate is used to determine the Collected Volatile Condensable Material (CVCM), which may not exceed 0.1% of the total original specimen mass. HiPer-D® connectors contain nonmetallic materials such as rubber, plastic, adhesives and potting compounds which can give off gasses when subjected to a vacuum or high heat. Unless the connector is specially processed, the TML and CVCM can exceed allowable limits. Glenair is able to offer two bakeout processes which assure all materials comply with ASTM E595: a 48 hour oven bakeout at 175° C or a 24 hour thermal vacuum outgassing at 125° C. The table below shows suffix codes which specify outgassing processing.

Connector Material and Finish for Space Applications

- Cadmium and silver plating are prohibited in space.
- Specify electroless nickel plating or gold plating on connector shells

Some types of metals are prohibited from space flight. "Cadmium, zinc, chemically coated cadmium or zinc, or silver shall not be used as a connector or contact finish" (NASA EEE-INST-002 Instructions for EEE Parts Selection, Screening, Qualification, and Derating). NASA recommends electroless nickel or gold plating on connector shells and gold plating for contacts.

NASA Screening

- "Mission critical" connectors for space flight should undergo rigorous 100% final inspection.
- Modification codes are available to invoke special screening.

NASA recommends that connectors for space flight be specially screened. NASA EEE-INST-002 Instructions for EEE Parts Selection, Screening, Qualification, and Derating contains three levels of screening: level 1 for highest reliabity, level 2 for high reliability and level 3 for standard reliability. Glenair suffix codes are available to invoke NASA screening. The table below shows these "Mod" codes which can also include outgassing processing.

NASA Screening Levels and Modification Codes					
			Special Screening Plus Outgassing Processing		
NASA Screening Level	Special Screening Only	48 Hour Oven Bake 175° C.	Thermal Vacuum Outgassing 24 hrs. 125° C.		
Level 1 Highest Reliability	Mod 429B	Mod 429J	Mod 429C		
Level 2 High Reliability	Mod 429	Mod 429K	Mod 429A		
Level 3 Standard Reliability	(Use standard part number)	Mod 186	Mod 186M		



Space-Grade HiPer-D® Information

Residual Magnetism versus Magnetic Permeability

- HiPer-D[®] connectors have a magnetic permeability rating of 2 µ
- 100% residual magnetism screening is available on request. NMB (200 gamma) is the preferred screening level.

Ever since the dawn of the Space Age, D-Subminiature connectors have been used in satellites and space vehicles. However, standard D-Subs with cadmium-plated steel shells are not suitable for space. The space industry, led by the Goddard Space Flight Center (GSFC), created specifications for gold-plated brass D-Sub connectors. These specs called for 100% residual magnetism screening, because D-Subs were sometimes used on magnetically sensitive instruments. NMB (200 gamma residual magnetism) and NMC (20 gamma) became the most widely specified levels of residual magnetism. Meanwhile, M83513 Micro-D connectors and various military circular connectors were also widely used on space programs. Unlike the D-Sub connector and its special residual magnetism screening, these other connectors simply had to meet a 2 µ magnetic permeability requirement. This requirement is easily met with conventional nickel-plated aluminum alloy connectors. Glenair's HiPer-D[®] connector meets the 2 μ permeability rating now considered acceptable for most space instruments. However, if 100% residual magnetism screening is required, Glenair can furnish NMB-rated connectors. Please contact Glenair for ordering information.

Special Note on HiPer-D® Material Outgassing Properties

- Standard HiPer-D[®] connectors contain RTV silicones DC3140 and DC3145. These materials slightly exceed ASTM E595 outgassing limits, even after bakeout.
- Mod Codes 186 and 429 replace standard RTV with Dow Corning 6-1125 CV space-approved RTV.

Standard HiPer-D® connectors contain RTV silicone sealants. Testing has shown that these materials can exceed outgassing limits even when specially baked or thermal vacuum outgassed. All space-grade HiPer-D® connectors are manufactured with a special Dow Corning RTV specifically recommended for space flight. Whenever a space-grade modification code appears in the part number, the special RTV replaces the standard RTV. With this exception, a space-grade HiPer-D® is identical to a standard part except for screening and/or outgassing processing. Modification codes 186 and 429 assure that the RTV meets outgassing requirements.



Product Selection Guide and Contact Arrangements

Reference and Tech	nical Data				
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Materials and Finishes				Page B-4	
Perfomance Specification	ons			Page B-5	
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Float Mount	O S MILLIAM O	280-030 Pin Page B-14	09	280-031 Socket Page B-16	
Integral Banding Platform		280-086 Pin Page B-18		280-087 Socket Page B-20	
PC Board - with Panel O-Ring					
Straight PCB		280-022 Pin Page B-22	MINIMUM CO	280-023 Socket Page B-24	
Right Angle PCB	Callenda	280-024 Pin Page B-26		280-025 Socket Page B-28	
PC Board - with Low Profile Flange					
Straight PCB	HAMINIAN .	280-026 Pin Page B-30	MANAMANA	280-027 Socket Page B-32	
Right Angle PCB		280-028 Pin Page B-34		280-029 Socket Page B-36	

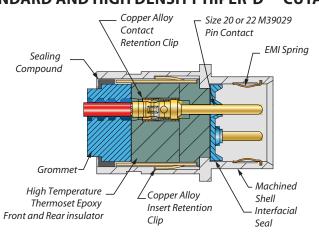


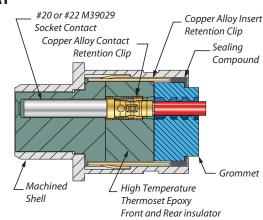
and High-Density **Connectors**

lenair HiPer-D environmental connectors are intermatable with M24308/D-Sub style connectors featuring rugged one piece aluminum shells and optional EMI ground spring for improved signal integrity. Standard Density (#20) or High Density (#22) contacts are crimp terminated and rear releasable for easy replacement and offered on inline, rear panel mount and float mount connectors. Standard and low profile PC Board mount – straight and right angle – configurations are also available. 11 "standard" insert arrangements available. Mated connectors meet IP67 requirements.

- performance
- M24308/D-Sub intermateable
- Fits panel and PCB footprint of M24308 D-Sub products
- Available in all 11 "standard" insert arrangements
- Standard Density (#20) and High Density (#22)
- EMI spring
- High temperature thermoset epoxy insulators
- Optional guide pins for blind mating

STANDARD AND HIGH DENSITY HIPER-D® - CUTAWAY



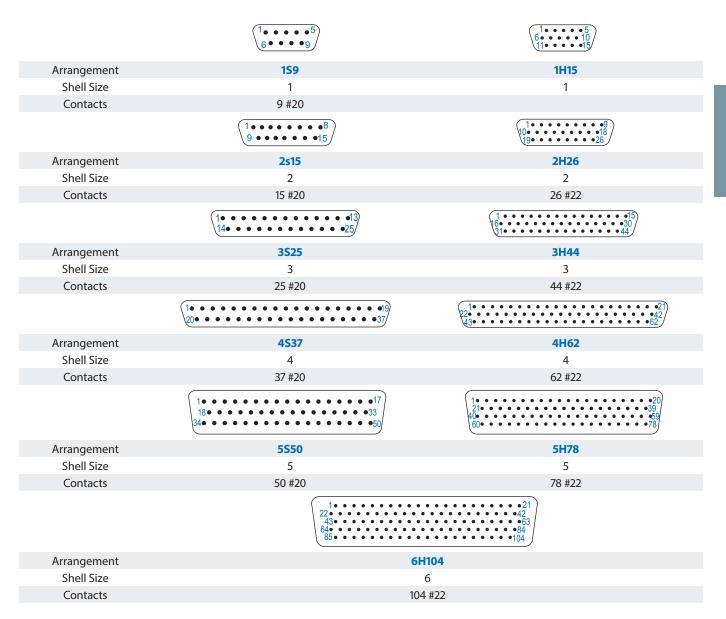




Reference and Technical Data Contact arrangements

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STANDARD AND HIGH DENSITY CONTACT ARRANGEMENTS (face view of pin connector)





Reference and Technical Data Material and finish

Description	Material	Finish
Contacts	Copper Alloy	Gold (50 microin.) over nickel
Socket Contact Hood (Size 20, 22)	Stainless steel	Passivated
Shell	Aluminum Alloy or stainless steel	See ordering information
Insulators	Thermoset epoxy resin per ASTM D-5948	None
Interfacial Seal	Fluorosilicone	None
Grommet	Fluorosilicone	None
EMI Spring	Copper alloy	Electroless nickel
Contact retention clips	Copper alloy	None
Insert retention clip	Copper alloy	None
Sealant	RTV silicone	None
Hardware	Stainless steel (300 series)	Passivated
O-ring	Fluorosilicone	None

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HiPer-D® Standard and High-Density Connectors



Reference and Technical Data

Performance specifications

Description	Requirement	Procedure
Voltage Rating (DWV)	1000 VAC Sea Level	EIA-364-20
Operating Temperature	-65° C. to +200° C.	
Insulation Resistance	5000 megohms minimum	EIA-364-21
Current Rating	Size #20 7.5A, #22 5A	
Contact Resistance	Wire Size Test Current Millivolt Dro 20 7.5 55 22 5 73 24 3 45	EIA-364-06
Low Level Contact Resistance	Wire Size Max Milliohms 20 9 22 15 24 20	EIA-364-23
Shell-to-Shell Resistance	2.5 milliohm max (ground spring required)	EIA-364-83
Shielding Effectiveness	Freq. GHz Min Attenuation (dB) 0.1 100 0.4 90 0.8 85 1.0 80 3.0 55 6.0 40 10.0 30	EIA-364-66 Electroless nickel plated shells with ground spring installed
Water Immersion, mated	1 hour immersion at a depth of 1 meter	MIL-STD-810F Method 512.4
Ingress Protection Rating	IP67, mated connectors	IEC-60529
Vibration, Sine	20 g's	EIA-364-28
Vibration, Random	43 g's	EIA-364-28
Mechanical Shock	300 g's	EIA-364-27
Thermal Shock	-65° C. to +200° C.	EIA-364-32
Humidity	10 cycles, 10 days, 25°C to 65°C	EIA-364-31
Altitude Immersion	75,000 feet	EIA-364-03
Fluid Immersion	No damage from solvents, oils, and fuels	EIA-364-10
Magnetic Permeability	2 μ maximum	EIA-364-54
Mechanical Durability	500 Mating Cycles	EIA-364-09



280-018P pin connectors with standard M24308 type mounting flange, crimp termination



HiPer-D® pin connectors feature crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Gold-plated size #20 contacts conform to M39029/64-369 and accept #20 to #24 AWG wire. Gold-plated size #22 contacts conform to M39029/58-360 and accept #22 to #28 AWG wire. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information								
Sample Part Number	280-018P			ME	G	P		
Basic Part Number	280-018P							
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table							
Shell Finish	ME = Electroless Nickel (RoHS)MT = NicJF = Cadmium with Yellow ChromateZ2 = GoldZ1 = Passivated Stainless Steel (RoHS)	ckel-PTFE (Rol d (RoHS)	HS)					
Ground Spring	G = Supplied with EMI Ground Spring N = No G	Fround Spring	J					
Mating Hardware	L = Jackscrew, Hex Head, Low Profile K = Jacks	,	post ad, Extended Lengt lot Head, Extended					

Mating Hardware

Shell Size - Contact Arrangements								
Shell Size-	Contact Size and Qty							
Contact Arr.	#20	#22						
Standa	Standard Density							
159	9							
2\$15	15							
3\$25	25							
4537	37							
5S50	50							
High	Density							
1H15		15						
2H26		26						
3H44		44						
4H62		62						
5H78		78						
6H104		104						

iviating i	iaiuwaie
N Thru-Hole No Hardware	P Female Jackpost
	#4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
RETAINER #4-40 UNC-2A	RETAINER -#4-40 UNC-2A
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock
1.1 (28) MAX RETAINER -#4-40 UNC-2A	1.1 (28) MAX RETAINER -#4-40 UNC-2A

Mate	Materials and Finishes						
Shell	Aluminum alloy						
Contacts	Copper alloy, 50 microin. gold plated						
Insulators	Thermoset epoxy						
Retention Clips	Copper alloy						
Grommet and Seal	Fluorosilicone rubber						
EMI Spring	Copper alloy, nickel plated						
Hardware	300 series stainless steel						

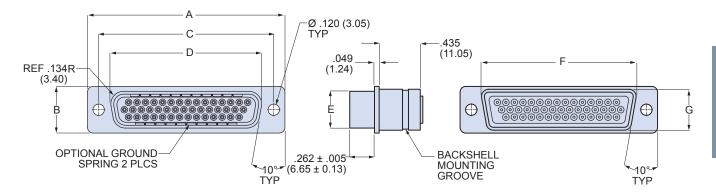
Spe	Specifications						
Current Rating	#22 5 AMPS, #20 7.5 AMPS						
Test Voltage	1000 VAC RMS						
Insulation Resistance	5000 megohms minimum						
Operating Temperature	-65° C. to +200° C.						
Ingress Protection	IP 67						
Shock	300 g.						
Vibration, Random	43.92 g.						

B-6



280-018P pin connectors with standard M24308 type mounting flange, crimp termination

280-018P DIMENSIONS



	-	4	E	3	СВ	asic	[)	E		F Max.		G Max.	
Shell Size	in	mm	in	mm	in	mm	in ± .005	mm	in ± .005	mm	in	mm	in	mm
Size	± .015	± 0.38	± .015	± 0.38	in.	mm	± .005	± 0.13	± .005	± 0.13	in.	mm	in.	mm
1	1.213	30.81	.494	12.55	.984	24.99	.726	18.44	.389	9.88	.769	19.53	.432	10.97
2	1.541	39.14	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88	1.093	27.76	.432	10.97
3	2.088	53.04	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88	1.635	41.53	.432	10.97
4	2.729	69.32	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88	2.282	57.96	.432	10.97
5	2.635	66.93	.605	15.37	2.406	61.11	2.139	54.33	.501	12.73	2.188	55.58	.544	13.82
6	2.729	69.32	.668	16.97	2.500	63.50	2.272	57.71	.563	14.30	2.312	58.72	.606	15.39

- 1. HiPer-D® connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D® Shell Plating Options** for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 2. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D*° *Contacts and Crimp Tools* for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 5. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



280-019S socket connectors with standard M24308 type mounting flange, crimp termination



HiPer-D® socket connectors feature crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell and waterproof sealing. Gold-plated size #20 contacts conform to M39029/63-368 and accept #20 to #24 AWG wire. Gold-plated size #22 contacts conform to M39029/57-354 and accept #22 to #28 AWG wire. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. Shell has backshell attachment groove. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information							
Sample Part Number	280-0195	4H62	ME	L			
Basic Part Number	280-019S						
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table						
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel JF = Cadmium with Yellow Chromate Z2 = Gold Z1 = Passivated Stainless Steel (RoHS)		I-PTFE (RoHS) RoHS)				
Mating Hardware	L = Jackscrew, Hex Head, Low Profile K = J	P = #4-40 Female Jackpost K = Jackscrew, Slot Head, Extended Length T = Screwlock, Male, Slot Head, Extended Length					

Shell Size - Contact Arrangements							
Shell Size-	Contact Size and Qty						
Contact Arr.	#20	#22					
Standard Density							
159	9						
2S15	15						
3S25	25						
4537	37						
5S50	50						
High	Density						
1H15		15					
2H26		26					
3H44		44					
4H62		62					
5H78		78					
6H104		104					

Mating Hardware							
N Thru-Hole No Hardware	P Female Jackpost						
	#4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B						
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head						
RETAINER #4-40 UNC-2A	RETAINER -#4-40 UNC-2A						
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock						
1.1 (28) MAX RETAINER -#4-40 UNC-2A	1.1 (28) MAX RETAINER -#4-40 UNC-2A						

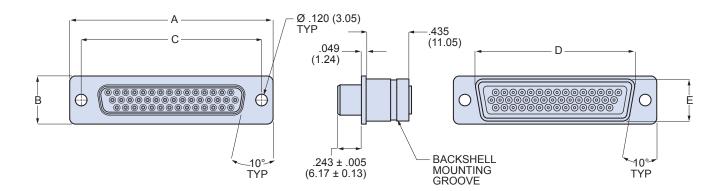
Mater	Materials and Finishes						
Shell	Aluminum alloy						
Contacts	Copper alloy, 50 microin. gold plated						
Insulators	Thermoset epoxy						
Retention Clips	Copper alloy						
Grommet	Fluorosilicone rubber						
Hardware	300 series stainless steel						

Sp	ecifications
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.



280-019S socket connectors with standard M24308 type mounting flange, crimp termination

280-019S DIMENSIONS



	Α		В		C Basic		D		E	
Shell	in	mm	in	mm			in	mm	in	mm
Size	± .015	± 0.38	± .015	± 0.38	in.	mm	± .005	± 0.13	± .005	± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.769	19.53	.432	10.97
2	1.541	39.14	.494	12.55	1.312	33.32	1.093	27.76	.432	10.97
3	2.088	53.04	.494	12.55	1.852	47.04	1.635	41.53	.432	10.97
4	2.729	69.32	.494	12.55	2.500	63.50	2.282	57.96	.432	10.97
5	2.635	66.93	.605	15.37	2.406	61.11	2.188	55.58	.544	13.82
6	2.729	69.32	.668	16.97	2.500	63.50	2.312	58.72	.606	15.39

- 1. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 2. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D*° *Contacts and Crimp Tools* for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 5. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



280-020P panel mount pin connectors with 0-ring mounting flange, crimp termination



Rear panel mount HiPer-D® pin connectors feature crimp, rear-releaseable size #20 or #22 contacts and O-ring for a watertight panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, environmental sealing and optional ground springs for improved resistance to electromagnetic interference. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the rear of the connector allow attachment of HiPer-D® EMI backshells. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement (mated). 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information										
Sample Part Number		280-020P	3H44	JF	G	P				
Basic Part Number	280-020P									
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table	_								
Shell Finish	ME = Electroless Nickel (RoHS) JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel (RoHS)	MT = Nicke Z2 = Gold	el-PTFE (RoHS) (RoHS)							
Ground Spring	G = Supplied with EMI Ground Spring	N = No Gro	ound Spring							
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins		emale Jackposts Guide Bushings				•			

Shell Size - Contact Arrangements										
Shell Size-	Contact Size and Qty									
Contact Arr.	#20	#22								
Standard Density										
1S9	9									
2S15	15									
3S25	25									
4\$37	37									
5\$50	50									
High	Density									
1H15		15								
2H26		26								
3H44		44								
4H62		62								
5H78		78								
6H104		104								

Mating H	lardware
N No Hardware #8-32 tapped hole	P #4-40 Female Jackposts
B Female Guide Bushings	G Male Guide Pins

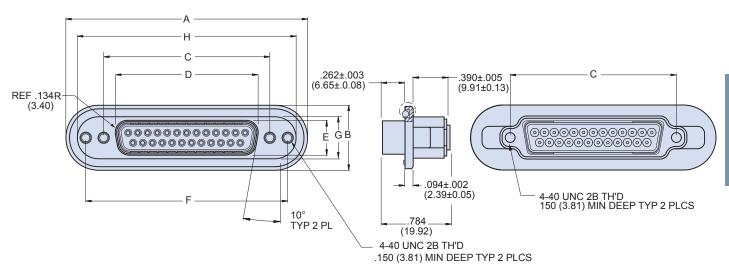
Materials and Finishes							
Shell	Aluminum alloy						
Contacts	Copper alloy, 50 microin. gold plated						
Insulators	Thermoset epoxy						
Retention Clips	Beryllium copper alloy						
O-ring, Grommet, Seal	Fluorosilicone rubber						
EMI Spring	Copper alloy, nickel plated						
Hardware	300 series stainless steel						

Specifications								
Current Rating	#22 5 AMPS, #20 7.5 AMPS							
Test Voltage	1000 VAC RMS							
Insulation Resistance	5000 megohms minimum							
Operating Temperature	-65° C. to +200° C.							
Ingress Protection	IP 67							
Shock	300 g.							
Vibration, Random	43.92 g.							



280-020P panel mount pin connectors with 0-ring mounting flange, crimp termination

280-020P DIMENSIONS

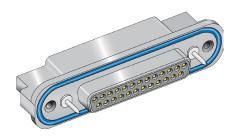


	Α		B C Basic		asic	D		E		F Basic		G		Н		
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.726	18.44	.389	9.88	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.054	26.77	.389	9.88	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	1.594	40.49	.389	9.88	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.242	56.95	.389	9.88	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.139	54.33	.501	12.73	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.272	57.71	.563	14.30	2.940	74.68	.643	16.33	3.127	79.43

- 1. HiPer-D® connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D® Shell Plating Options** for additional choices . Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 2. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D® Contacts and Crimp Tools* for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 5. Additional electrical, mechanical and environmental specifications are listed in *HiPer-D® Product Specification*.



280-021S panel mount socket connectors with 0-ring mounting flange, crimp termination



Rear panel mount HiPer-D® socket connectors feature crimp, rear-releaseable size #20 or #22 contacts and a flange O-ring for a watertight panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell and environmental sealing. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the rear of the connector allow attachment of HiPer-D® EMI backshells. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Connector meets IP67 immersion requirement (mated) . 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information									
Sample Part Number	280-0215	2H26	Z 2	G					
Basic Part Number	280-0215								
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table	•							
Shell Finish	ME = Electroless Nickel (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) MT = Nickel-PTFE (RoHS) Z1 = Passivated Stainless Steel (RoHS)								
Mating Hardware	= No Hardware (supplied with #8-32 tapped holes) = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings								

Shell Size - Contact Arrangements										
Shell Size-	Contact Size	ze and Qty								
Contact Arr.	#20	#22								
Standard Density										
1S9	9									
2S15	15									
3S25	25									
4837	37									
5S50	50									
High	Density									
1H15		15								
2H26		26								
3H44		44								
4H62		62								
5H78		78								
6H104		104								

Mating H	łardware
N No Hardware #8-32 tapped hole	P #4-40 Female Jackposts
60	
B Female Guide Bushings	G Male Guide Pins

Materials and Finishes							
Shell	Aluminum alloy						
Contacts	Copper alloy, 50 microin. gold plated						
Insulators	Thermoset epoxy						
Retention Clips	Copper alloy						
O-ring, Grommet	Fluorosilicone rubber						
Hardware	300 series stainless steel						

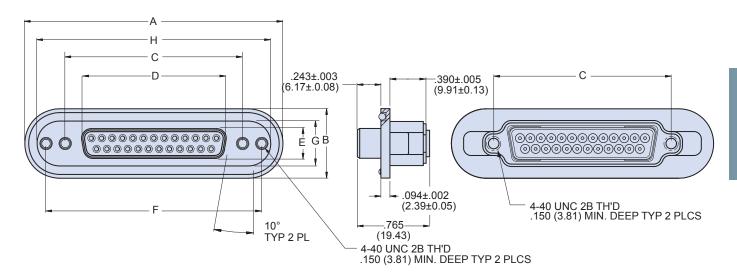
Specifications								
Current Rating	#22 5 AMPS, #20 7.5 AMPS							
Test Voltage	1000 VAC RMS							
Insulation Resistance	5000 megohms minimum							
Operating Temperature	-65° C. to +200° C.							
Ingress Protection	IP 67							
Shock	300 g.							
Vibration, Random	43.92 g.							

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280-021S panel mount socket connectors with 0-ring mounting flange, crimp termination

280-021S DIMENSIONS

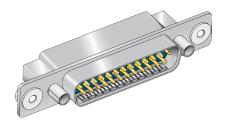


	Α		В		C Basic		D		E		F Basic		G		Н	
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.643	16.33	.311	7.90	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	.971	24.66	.311	7.90	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	1.511	38.38	.311	7.90	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.159	54.84	.311	7.90	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.064	52.43	.423	10.74	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.189	55.60	.485	12.32	2.940	74.68	.643	16.33	3.127	79.43

- 1. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 2. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D® Contacts and Crimp Tools* for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 5. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



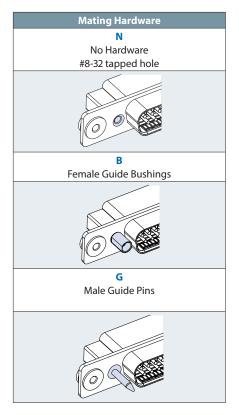
280-030P float mount pin connectors for blind mating, crimp termination



280-030P HiPer-D® pin connectors feature stainless steel float bushings for blind mating. Attach to panel with #4-40 screws (not supplied with connector). Crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, rubber seals and optional ground springs for improved resistance to electromagnetic interference. Threaded holes on the rear of the connector allow direct attachment of HiPer-D® EMI backshells. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement (mated). 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information							
Sample Part Number	280-030P	6H104	МТ	N	N		
Basic Part Number	asic Part Number 280-030P						
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table						
Shell Finish ME = Electroless Nickel (RoHS) JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel (RoHS) MT = Nickel-I			el-PTFE (RoHS) (RoHS)				
Ground Spring	G = Supplied with EMI Ground Spring	ied with EMI Ground Spring N = No Ground Spring					
Mating Hardware	N = No Hardware (supplied with #8-32 tapped hole) B = Female Guide Bushings	G = Male 0	Guide Pins				

Shell Size - Contact Arrangements							
Shell Size-	Contact Size and Qty						
Contact Arr.	#20	#22					
Standard Density							
1S9	9						
2S15	15						
3S25	25						
4S37	37						
5\$50	50						
High	Density						
1H15		15					
2H26		26					
3H44		44					
4H62		62					
5H78		78					
6H104		104					



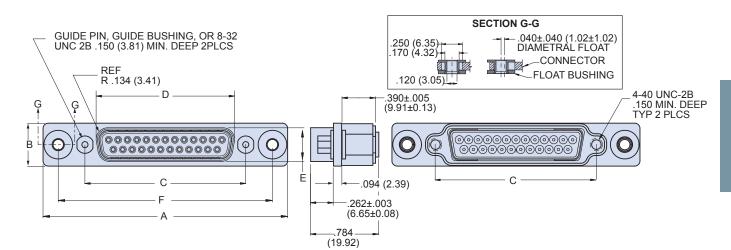
Materials and Finishes					
Shell	Aluminum alloy				
Contacts	Copper alloy, 50 microin. gold plated				
Insulators	Thermoset epoxy				
Retention Clips	Copper alloy				
Grommet, Seal, O-ring	Fluorosilicone rubber				
Hardware	300 series stainless steel				

Spe	Specifications					
Current Rating	#22 5 AMPS, #20 7.5 AMPS					
Test Voltage	1000 VAC RMS					
Insulation Resistance	5000 megohms minimum					
Operating Temperature	-65° C. to +200° C.					
Ingress Protection	IP 67					
Shock	300 g.					
Vibration, Random	43.92 g.					



280-030P float mount pin connectors for blind mating, crimp termination

280-030P DIMENSIONS



	A	4	E	3	СВ	asic	[)	E	■	F Ba	asic
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm
1	1.986	50.44	.494	12.55	.984	24.99	.726	18.44	.389	9.88	1.636	41.55
2	2.314	58.78	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88	1.964	49.89
3	2.854	72.49	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88	2.504	63.60
4	3.502	88.95	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88	3.152	80.06
5	3.408	86.56	.600	15.24	2.406	61.11	2.139	54.33	.501	12.73	3.058	77.67
6	3.502	88.95	.662	16.81	2.500	63.50	2.272	57.71	.563	14.30	3.152	80.06

- 1. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 2. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D® Contacts and Crimp Tools* for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 5. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



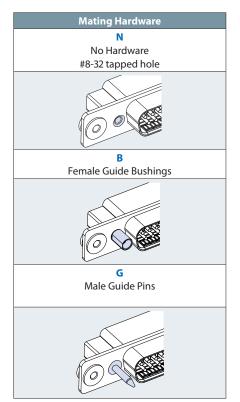
280-031S float mount socket connectors for blind mating, crimp termination



280-031S HiPer-D® socket connectors feature stainless steel floating bushings for blind mate applications. Attach to panel with #4-40 screws (not supplied with connector). Crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell and rubber grommet. Threaded holes on the rear of the connector allow attachment of HiPer-D® EMI backshells. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Connector meets IP67 immersion requirement. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information							
Sample Part Number	280-0315	2H26	Z 2	G			
Basic Part Number 280-0315							
Shell Size- Contact Arrangement See Shell Size - Contact Arrangements Table							
ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)							
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins B = Female Guide Bushings						

Shell Size - Contact Arrangements						
Shell Size-	Contact Size and Qty					
Contact Arr.	#20	#22				
Standa	Standard Density					
1S9	9					
2S15	15					
3S25	25					
4S37	37					
5S50	50					
High	Density					
1H15		15				
2H26		26				
3H44		44				
4H62		62				
5H78		78				
6H104		104				



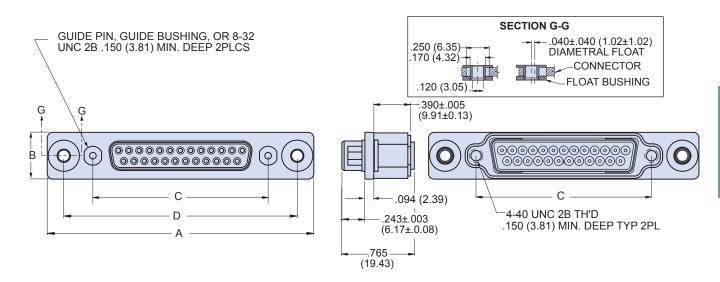
Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microin. gold plated			
Insulators	Thermoset epoxy			
Retention Clips	Copper alloy			
Grommet	Fluorosilicone rubber			
Hardware	300 series stainless steel			

Sp	ecifications
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.



280-031S float mount socket connectors for blind mating, crimp termination

280-031S DIMENSIONS



	-	4	E	3	C Basic		D Basic	
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in	mm
1	1.986	50.44	.494	12.55	.984	24.99	1.636	41.55
2	2.314	58.78	.494	12.55	1.312	33.32	1.964	49.89
3	2.854	72.49	.494	12.55	1.852	47.04	2.504	63.60
4	3.502	88.95	.494	12.55	2.500	63.50	3.152	80.06
5	3.408	86.56	.600	15.24	2.406	61.11	3.058	77.67
6	3.502	88.95	.662	16.81	2.500	63.50	3.152	80.06

- 1. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 2. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D® Contacts and Crimp Tools* for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 5. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



280-086 pin connectors with standard M24308 type mounting flange, integral banding platform and crimp termination



HiPer-D® pin connectors feature integrated banding platform, crimp, rear-releaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Gold-plated size #20 contacts conform to M39029/64-369 and accept #20 to #24 AWG wire. Gold-plated size #22 contacts conform to M39029/58-360 and accept #22 to #28 AWG wire. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information								
Sample Part Number	-	280-086P	3S25	ME	G	P		
Basic Part Number 280-086P								
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table			_				
			PTFE (RoHS) over Stainless					
Ground Spring G = Supplied with EMI Ground Spring N = No Ground Spring								
Mating Hardware	L = Jackscrew, Hex Head, Low Profile K = Jackscrew	ofile K = Jackscrew, Slot Head, Extended Length			'			

Shell Size - Contact Arrangements					
Shell Size-	Contact Si	ze and Qty			
Contact Arr.	#20	#22			
Standa	rd Density				
1S9	9				
2S15	15				
3S25	25				
4S37	37				
5S50	50				
High	Density				
1H15		15			
2H26		26			
3H44		44			
4H62		62			
5H78		78			
6H104		104			

Mating F	łardware					
N Thru-Hole No Hardware	P Female Jackpost					
	#4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B					
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head					
RETAINER -#4-40 UNC-2A	RETAINER #4-40 UNC-2A					
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock					
1.1 (28) MAX RETAINER -#4-40 UNC-2A	1.1 (28) MAX RETAINER -#4-40 UNC-2A					

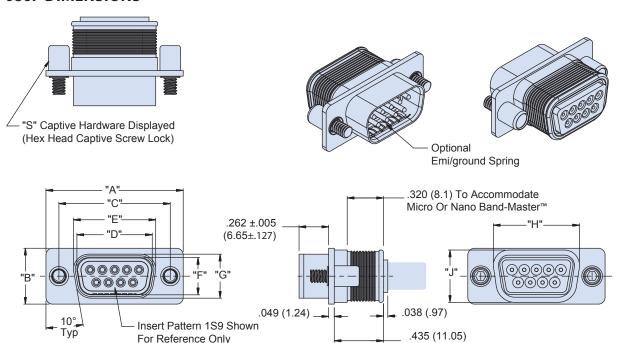
Materials and Finishes								
Shell	Aluminum alloy							
Contacts	Copper alloy, 50 microin. gold plated							
Insulators	Thermoset epoxy							
Retention Clips	Copper alloy							
Grommet and Seal	Fluorosilicone rubber							
EMI Spring	Copper alloy, nickel plated							
Hardware	300 series stainless steel							

Specifications									
Current Rating	#22 5 AMPS, #20 7.5 AMPS								
Test Voltage	1000 VAC RMS								
Insulation Resistance	5000 megohms minimum								
Operating Temperature	-65° C. to +200° C.								
Ingress Protection	IP 67								
Shock	300 g.								
Vibration, Random	43.92 g.								



280-086 pin connectors with standard M24308 type mounting flange, integral banding platform and crimp termination

280-086P DIMENSIONS



Shell	Insert	"A" ±	.015	"B"±	:.015	"C" ±	.005	"D"±	.005	"E"±	-005	"F"±	.005	"G" ±	.005	"I	H"	"J"		Contact D/N										
Size	Pattern	in.	mm.	in.	mm.	in.	mm.	in.	mm.	in.	mm.	Contact P/N																		
1	SD 9	1.213	30.81	0.494	12.55	0.984	24.99	0.666	16.92	0.726	18.44	0.329	8.36	0.200	0.00	0.760	10.20	0.462	11.73	M39029/64-369										
ı	HD 15	1.213	30.01	0.494	12.55	0.964	24.99	0.000	10.92	0.720	10.44	0.329	29 0.50	29 0.30	29 0.30	0.30 0.369	0.30 0.309	6 0.389	9 9.88	9.00	0.760	19.30	0.402	11./3	M39029/58-360					
2	SD 15	1.541	39.14	0.494	12.55	1.312	33.32	0.994	25.25	1.054	26.77	0.329	8.36	0.389	9.88	1.089	27.66	0.462	11.73	M39029/64-369										
	HD 26	1.341	39.14	0.494	12.33	1.312	33.32	0.994	23.23	1.034	20.//	0.329	0.30	0.369	9.00	1.009	27.00	0.402	11./3	M39029/58-360										
3	SD 25	2.088	53.03	0.494	12 55	1.852	47.04	1.534	38.96	1.594	40.49	0.329	8.36	0.200	n 20n	0.389	9.88	1.629	41.38	0.462	11.73	M39029/64-369								
3	HD 44	2.000	55.05	0.494	12.55	12.55	12.55	12.55	12.55	12.55	12.55	12.55	12.55	12.55	1.032	47.04	1.334	30.90	1.394	40.49	0.329	0.30 0.30	0.50	0.309	9.00	1.029	41.30	0.402	11./3	M39029/58-360
4	SD 37	2.729	69.32	0.494	12.55	2.5	63.50	2.182	55.42	2.242	56.95	0.329	8.36	0.389	9.88	2.277	57.84	0.462	11.73	M39029/64-369										
4	HD 62	2.729	09.32	0.494	12.33	2.5	05.50	2.102	33.42	2.242	30.93	0.329	0.30	0.369	9.00	2.211	37.04	0.402	11./3	M39029/58-360										
5	SD 50	2.635	66.93	0.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	0.441	11.20	0.501	12.73	2.182	55.42	0.474	12.04	M39029/64-369										
	HD 78	2.033	00.93	0.005	15.57	2.400	01.11	2.079	32.01	2.139	24.33	U. 44 I	11.20	0.301	12./3	2.102	2.102 33.42 (12.04	M39029/58-369										
6	HD 104	2.729	69.32	0.668	16.97	2.5	63.50	2.212	56.18	2.272	57.71	0.503	12.78	0.563	14.30	2.307	58.60	0.626	15.90	M39029/58-360										

- 1. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 2. For panel cutout dimensions, refer to *Panel Cutouts and Printed Circuit Board Footprints*.
- 3. onnectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D® Contacts and Crimp Tools* for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 5. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



280-087 socket connectors with standard M24308 type mounting flange, integral banding platform and crimp termination



HiPer-D® socket connectors feature integrated banding platform, crimp, rearreleaseable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Gold-plated size #20 contacts conform to M39029/64-369 and accept #20 to #24 AWG wire. Gold-plated size #22 contacts conform to M39029/58-360 and accept #22 to #28 AWG wire. Contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

Ordering Information									
Sample Part Number	3S25	ME	P						
Basic Part Number	280-0875								
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table								
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) Z1 = Passivated Stainless Steel (RoHS) ZM = Nickel over Stainless								
Mating Hardware N = No Hardware (Through-Hole) L = Jackscrew, Hex Head, Low Profile S = Screwlock, Male, Hex Head, Low Profile T = Screwlock, Male, Slot Head, Extended Length T = Screwlock, Male, Slot Head, Extended Length									

Shell Size - Contact Arrangements									
Shell Size-	Contact Size and Qty								
Contact Arr.	#20	#22							
Standa	rd Density								
1S9	9								
2S15	15								
3S25	25								
4S37	37								
5S50	50								
High	Density								
1H15		15							
2H26		26							
3H44		44							
4H62		62							
5H78		78							
6H104		104							

Mating Hardware									
N Thru-Hole No Hardware	P Female Jackpost								
	#4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B								
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head								
RETAINER -#4-40 UNC-2A	RETAINER #4-40 UNC-2A								
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock								
1.1 (28) MAX RETAINER -#4-40 UNC-2A	1.1 (28) MAX RETAINER -#4-40 UNC-2A								

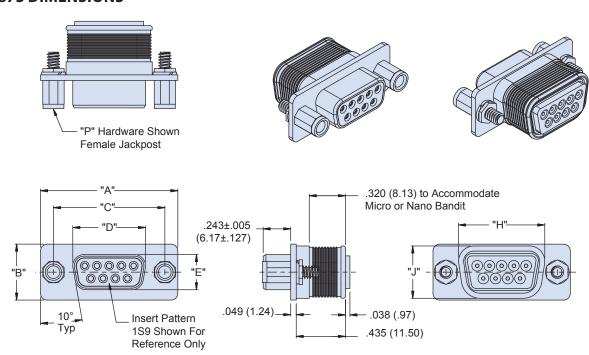
Materials and Finishes							
Shell	Aluminum alloy						
Contacts	Copper alloy, 50 microin. gold plated						
Insulators	Thermoset epoxy						
Retention Clips	Copper alloy						
Grommet and Seal	Fluorosilicone rubber						
EMI Spring	Copper alloy, nickel plated						
Hardware	300 series stainless steel						

Specifications								
Current Rating	#22 5 AMPS, #20 7.5 AMPS							
Test Voltage	1000 VAC RMS							
Insulation Resistance	5000 megohms minimum							
Operating Temperature	-65° C. to +200° C.							
Ingress Protection	IP 67							
Shock	300 g.							
Vibration, Random	43.92 g.							



280-087 socket connectors with standard M24308 type mounting flange, integral banding platform and crimp termination

280-087S DIMENSIONS

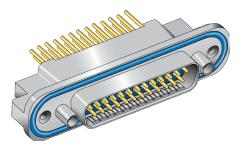


Shell	Insert	"A" ±	:.015	"B"±	:.015	"C" ±	.005	"D"±	D" ±.005 "E" ±005 "H"		"D" ±.005		"E"±005		H"	"J"		Contact D/N												
Size	Pattern	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	Contact P/N														
1	SD 9	1.213	30.81	0.494	12.55	0.984	24.99	0.643	16.33	0.311	7.90	0.760	19.30	0.462	11.73	M39029/63-368														
'	HD 15	1.213	30.61	0.494	12.55	0.904	24.99	0.043	10.55	0.511	0.511	0.55 0.511	10.55 0.511	10.55 0.511	0.55 0.511 /	0.511	7.90	0.760	19.50	0.402	11./3	M39029/57-354								
2	SD 15	1.541		0.494	12.55	1.312		0.971	24.66	0.211	0.211	0.211	6 0.311		1.089	27.66	0.462	11.73	M39029/63-368											
	HD 26	1.541	39.14	0.494	12.33	1.312	33.32	0.971	24.00	0.511	7.90	1.009	1.009	1.009		1.009	1.009	27.00	0.402	11./3	M39029/57-354									
3	SD 25	2.088	53.04	0.494	12.55	1.852		1.511	388	0.311	7.90 1	1.629	41.38	38 0.462	11.73	M39029/63-368														
3	HD 44	2.000	33.04	0.494	12.33	1.032	47.04	1.511	366	0.511		1.029	41.30	0.402	11./3	M39029/57-354														
4	SD 37	2.729	69.32	0.494	12.55	2.5	63.50	2.159	54.84	4 0.311	0.211	0.211	0 211	0 211	0 211	0 211	0 211	0 211	11 7.90	0.211 7.00	0.311 7.00	0.211 7.00	0.311 7.00	1 700	0 2 277	00 2277	2.277 57.84	0.462	11.73	M39029/63-368
4	HD 62	2.729	09.32	0.494	12.33	2.3	03.30	2.139	34.04		7.90	2.277	37.04	0.402	11./3	M39029/57-354														
5	SD 50	2.635	66.93	0.605	15.37	2.406	61.11	2.064	52.43	0.423	422 10.74	0.74 2.182	102 55 42	0.474	12.04	M39029/63-368														
	HD 78	2.033	00.93	0.005	13.37	2.400	01.11	2.004	32.43	0.423	10.74		55.42	0.474	12.04	M39029/57-354														
6	HD 104	2.729	69.32	0.668	16.97	2.5	63.50	2.189	55.60	0.486	12.34	2.307	58.60	0.626	15.90	M39029/57-354														

- 1. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 2. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D® Contacts and Crimp Tools* for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 5. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



280-022P straight PC tail pin connectors with O-ring flange for rear panel mounting



Rear panel mount HiPer-D® pin connectors feature non-removable size #20 or #22 straight PC tail contacts and a flange O-ring for a watertight panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the rear of the connector allow attachment to circuit board. Contacts are gold plated and potted with epoxy. Aluminum shell. Glass-reinforced thermoset epoxy insulator, fluorosilicone face seal. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order									
Sample Part Number	280-022P	2S15	ME	G	Р	A			
Basic Part Number 280-022P									
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table								
Shell Finish	MT = Nickel-PTF Z2 = Gold (RoHS	, ,							
Ground Spring G = Supplied with EMI Ground Spring N = No Ground Spring									
Mating Hardware	N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings								
PC Tail Length B = .250 (6.35) Tail Length									

Shell Size - Contact Arrangements								
Shell Size-	Contact Size and Qty							
Contact Arr.	#20	#22						
Standa	rd Density							
1S9	9							
2S15	15							
3S25	25							
4S37	37							
5S50	50							
High	Density							
1H15		15						
2H26		26						
3H44		44						
4H62		62						
5H78		78						
6H104		104						

Mating Hardware						
N No Hardware #8-32 tapped hole	P #4-40 Female Jackposts					
B Female Guide Bushings	G Male Guide Pins					

Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microin. gold plated			
Insulators	Thermoset epoxy			
Retention Clips	Beryllium copper alloy			
O-ring and Seal	Fluorosilicone rubber			
EMI Spring	Copper alloy, nickel plated			
Hardware	300 series stainless steel			

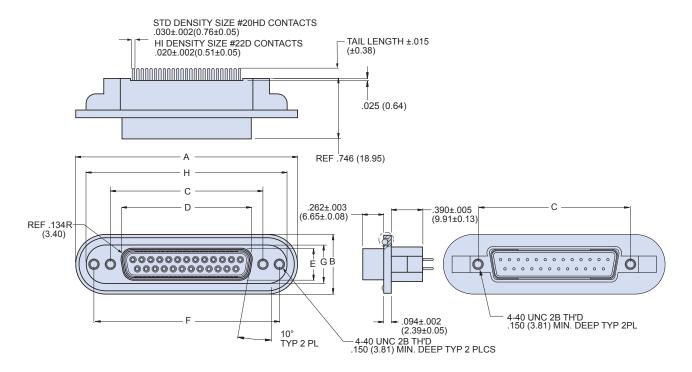
Specifications				
Current Rating	#22 5 AMPS, #20 7.5 AMPS			
Test Voltage	1000 VAC RMS			
Operating Temperature	-65° C. to +200° C.			
Ingress Protection	IP 67			
Shock	300 g.			
Vibration, Random	43.92 a.			

B-22



280-022P straight PC tail pin connectors with O-ring flange for rear panel mounting

280-022P DIMENSIONS

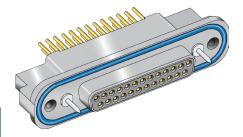


	-	4	E	3	СВ	asic	[)	E	Ξ	F B	asic	(3	ŀ	1
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm	in ± .005	mm ± 0.13	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.726	18.44	.389	9.88	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.054	26.77	.389	9.88	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	1.594	40.49	.389	9.88	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.242	56.95	.389	9.88	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.139	54.33	.501	12.73	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.272	57.71	.563	14.30	2.940	74.68	.643	16.33	3.127	79.43

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



280-023S straight PC tail socket connectors with 0-ring flange for rear panel mounting



Rear panel mount HiPer-D® socket connectors feature non-removable size #20 or #22 straight PC tail contacts and a flange O-ring for a watertight panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the rear of the connector allow attachment to circuit board. Contacts are potted with epoxy. Aluminum shell. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order							
Sample Part Number			280-0235	6H104	МТ	Р	В
Basic Part Number 280-023S							
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table						
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel (RoHS)						
Mating Hardware N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings							
PC Tail Length A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length							

Shell Size - Contact Arrangements							
Shell Size-	Contact Size and Qty						
Contact Arr.	#20	#22					
Standa	Standard Density						
159	9						
2S15	15						
3\$25	25						
4S37	37						
5\$50	50						
High	Density						
1H15		15					
2H26		26					
3H44		44					
4H62		62					
5H78		78					
6H104		104					

Mating Hardware						
N No Hardware #8-32 tapped hole	P #4-40 Female Jackposts					
60%						
B Female Guide Bushings	G Male Guide Pins					

Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microin. gold plated			
Insulator	Thermoset epoxy			
Potting Compound	Ероху			
O-ring	Fluorosilicone rubber			
Hardware	300 series stainless steel			

Specifications				
Current Rating	#22 5 AMPS, #20 7.5 AMPS			
Test Voltage	1000 VAC RMS			
Insulation Resistance	5000 megohms minimum			
Operating Temperature	-65° C. to +200° C.			
Ingress Protection	IP 67			
Shock	300 g.			
Vibration, Random	43.92 g.			

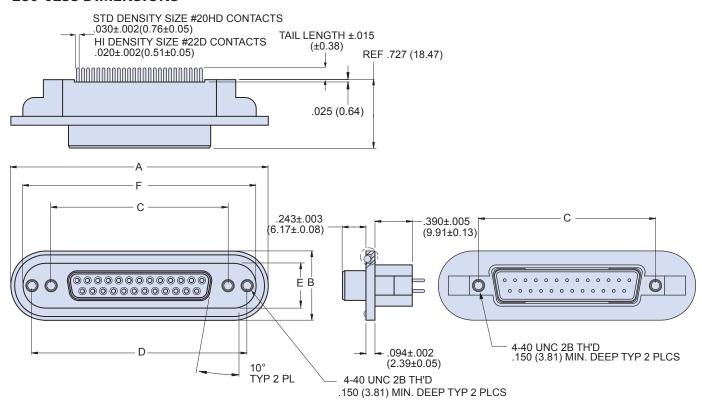
SERIES 28

HiPer-D® Standard and High-Density Connectors



280-023S straight PC tail socket connectors with 0-ring flange for rear panel mounting

280-023S DIMENSIONS

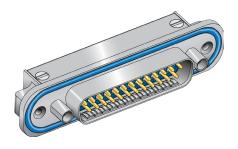


	-	4	E	3	C Basic		D Basic		Е		F	
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in	mm	in ± .005	mm ± 0.13	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.940	74.68	.643	16.33	3.127	79.43

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



280-024P right angle PC tail pin connectors with O-ring flange for rear panel mounting



Right angle printed circuit board HiPer-D® pin connectors feature rugged one-piece machined aluminum shell and stainless steel shroud for improved EMI protection. Contacts are non-removable size #20 or #22 PC tail contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features environmental sealing and optional ground springs for improved resistance to electromagnetic interference. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the bottom of connector allow attachment to circuit board. Contacts are potted with epoxy. Glass-reinforced thermoset epoxy insulators, fluorosilicone face seal. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order							
Sample Part Number	280-024P	4S37	Z2	N	В	В	
Basic Part Number 280-024P							
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table						
Shell Finish	MT = Nickel-PTFE (I Z2 = Gold (RoHS)	RoHS)					
Ground Spring	Ground Spring G = Supplied with EMI Ground Spring N = No Ground Spring						
Mating Hardware N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings							
PC Tail Length A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length							

Shell Size - Contact Arrangements					
Shell Size-	Contact Size and Qty				
Contact Arr.	#20	#22			
Standa	rd Density				
1S9	9				
2S15	15				
3S25	25				
4S37	37				
5S50	50				
High	Density				
1H15		15			
2H26		26			
3H44		44			
4H62		62			
5H78		78			
6H104		104			

Mating H	lardware
N No Hardware #8-32 tapped hole	P #4-40 Female Jackposts
B Female Guide Bushings	G Male Guide Pins

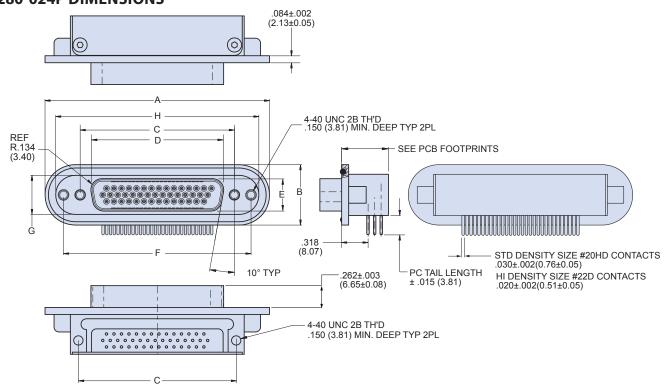
Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microin. gold plated			
Insulators	Thermoset epoxy			
Potting Compound	Ероху			
Face Seal and O-ring	Fluorosilicone rubber			
Hardware	300 series stainless steel			

Specifications					
Current Rating	#22 5 AMPS, #20 7.5 AMPS				
Test Voltage	1000 VAC RMS				
Insulation Resistance	5000 megohms minimum				
Operating Temperature	-65° C. to +200° C.				
Ingress Protection	IP 67				
Shock	300 g.				
Vibration, Random	43.92 g.				



280-024P right angle PC tail pin connectors with O-ring flange for rear panel mounting

280-024P DIMENSIONS

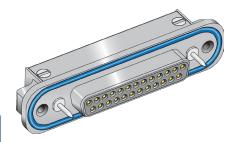


	-	4	E	3	СВ	asic	[)	E	=	F B	asic	(3	ŀ	1
Shell	in	mm	in	mm	_		in	mm	in	mm			in	mm	in	mm
Size	± .015	± 0.38	± .015	± 0.38	in.	mm	± .005	± 0.13	± .005	± 0.13	in	mm	± .015	± 0.38	± .015	± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.726	18.44	.389	9.88	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.054	26.77	.389	9.88	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	1.594	40.49	.389	9.88	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.242	56.95	.389	9.88	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.139	54.33	.501	12.73	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.272	57.71	.563	14.30	2.940	74.68	.643	16.33	3.127	79.43

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D® Shell Plating Options** for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



280-025S right angle PC tail socket connectors with O-ring flange for rear panel mounting



Rear panel mount HiPer-D® right angle PC tail socket connectors feature rugged one-piece machined aluminum shell and stainless steel shroud for improved EMI protection. Contacts are non-removable size #20 or #22. Flange O-ring provides panel seal. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features environmental sealing and optional blind mate hardware. #4-40 threaded mounting holes simplify panel attachment. Threaded holes on the bottom of the connector allow attachment to circuit board. Contacts are potted with epoxy. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order							
Sample Part Number			280-0255	5H78	МТ	G	В
Basic Part Number							
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table			-			
Shell Finish	ME = Electroless Nickel (RoHS) JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel (RoHS)		T = Nickel-PTFE (R ! = Gold (RoHS)	oHS)	-		
Mating Hardware N = No Hardware (supplied with #8-32 tapped holes) G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings							
PC Tail Length A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length							

Shell Size - Contact Arrangements					
Shell Size-	Contact Size and Q				
Contact Arr.	#20	#22			
Standa	rd Density				
1S9	9				
2S15	15				
3S25	25				
4S37	37				
5S50	50				
High	Density				
1H15		15			
2H26		26			
3H44		44			
4H62		62			
5H78		78			
6H104		104			

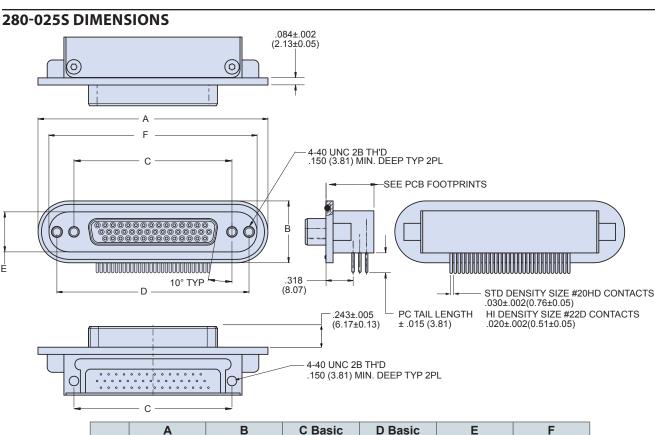
Mating H	lardware
N No Hardware #8-32 tapped hole	P #4-40 Female Jackposts
Commission of	(Carmina)
B Female Guide Bushings	G Male Guide Pins

Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microin. gold plated			
Insulator	Thermoset epoxy			
Potting Compound	Ероху			
O-ring	Fluorosilicone rubber			
Hardware	300 series stainless steel			

Sp	ecifications
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.



280-025S right angle PC tail socket connectors with O-ring flange for rear panel mounting

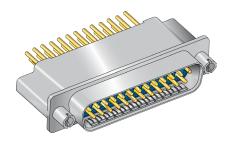


	Α		E	3	СВ	asic	D B	asic	E	=	ı	=
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in	mm	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	1.424	36.17	.469	11.91	1.609	40.87
2	2.200	55.88	.725	18.42	1.312	33.32	1.752	44.50	.469	11.91	1.944	49.38
3	2.736	69.49	.725	18.42	1.852	47.04	2.292	58.22	.469	11.91	2.480	62.99
4	3.385	85.98	.725	18.42	2.500	63.50	2.940	74.68	.469	11.91	3.129	79.48
5	3.289	83.54	.837	21.26	2.406	61.11	2.846	72.29	.581	14.76	3.033	77.04
6	3.383	85.93	.899	22.83	2.500	63.50	2.940	74.68	.643	16.33	3.127	79.43

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



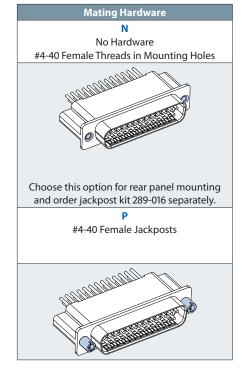
280-026P straight PC tail pin connectors with low profile mounting flange



Low profile HiPer-D° straight PC tail pin connectors feature non-removable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D° features a rugged machined shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Threaded holes on the rear of the connector allow attachment to circuit board. Contacts are potted with epoxy. Aluminum shell. Glass-reinforced thermoset epoxy insulators, fluorosilicone face seal. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order								
Sample Part Number	280-026P	5S50	JF	N	Р	В		
Basic Part Number	-							
Shell Size- Contact Arrangements Table								
ME = Electroless Nickel (RoHS) MT		MT = Nickel-PTFE (Re Z2 = Gold (RoHS)	oHS)					
Ground Spring G = Supplied with EMI Ground Spring N		N = No Ground Spring						
Mating Hardware N = No Hardware (supplied with #4-40 tapped holes)		P = #4-40 Female Jackposts						
PC Tail Length	A = .125 (3.18) Tail Length	B = .250 (6.35) Tail Le	ength					

Shell Size - Contact Arrangements									
Shell Size-	Contact Size and Qty								
Contact Arr.	#20	#22							
Standard Density									
1S9	9								
2S15	15								
3S25	25								
4S37	37								
5S50	50								
High	Density								
1H15		15							
2H26		26							
3H44		44							
4H62		62							
5H78		78							
6H104		104							



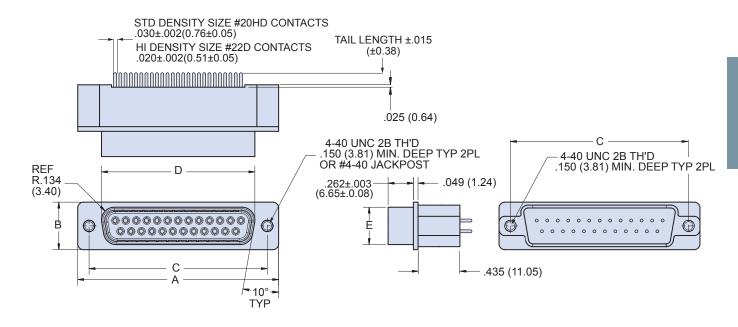
Materials and Finishes					
Shell	Aluminum alloy				
Contacts	Copper alloy, 50 microin. gold plated				
Insulator	Thermoset epoxy				
Potting Compound	Ероху				
Face Seal	Fluorosilicone rubber				
Hardware	300 series stainless steel				

Sp	Specifications						
Current Rating	#22 5 AMPS, #20 7.5 AMPS						
Test Voltage	1000 VAC RMS						
Insulation Resistance	5000 megohms minimum						
Operating Temperature	-65° C. to +200° C.						
Ingress Protection	IP 67						
Shock	300 g.						
Vibration, Random	43.92 g.						



280-026P straight PC tail pin connectors with low profile mounting flange

280-026P DIMENSIONS



	Α		E	3	СВ	asic	[)	E	≣
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.726	18.44	.389	9.88
2	1.541	39.14	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88
3	2.088	53.04	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88
4	2.729	69.32	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88
5	2.635	66.93	.605	15.37	2.406	61.11	2.139	54.33	.501	12.73
6	2.729	69.32	.668	16.97	2.500	63.50	2.272	57.71	.563	14.30

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D® Shell Plating Options** for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



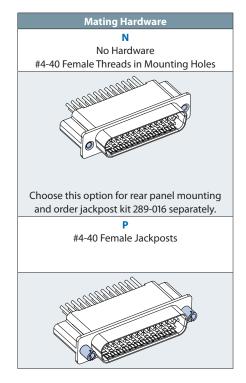
280-027S straight PC tail socket connectors with low profile mounting flange



Low profile HiPer-D® straight PC tail socket connectors feature non-removable size #20 or #22 contacts. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a rugged machined shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Threaded holes on the rear of the connector allow attachment to circuit board. Contacts are potted with epoxy. Aluminum shell. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order								
Sample Part Number	280-0275	1H15	ME	В	В			
Basic Part Number	280-0275							
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table		_					
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)							
Mating Hardware	N = No Hardware P = #4-40 Female Jackposts				•			
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length					-		

Shell Size - Contact Arrangements									
Shell Size-	Contact Size and Qty								
Contact Arr.	#20	#22							
Standa	Standard Density								
1S9	1S9 9								
2S15	15								
3S25	25								
4S37	37								
5S50	50								
High	Density								
1H15		15							
2H26		26							
3H44		44							
4H62		62							
5H78		78							
6H104		104							



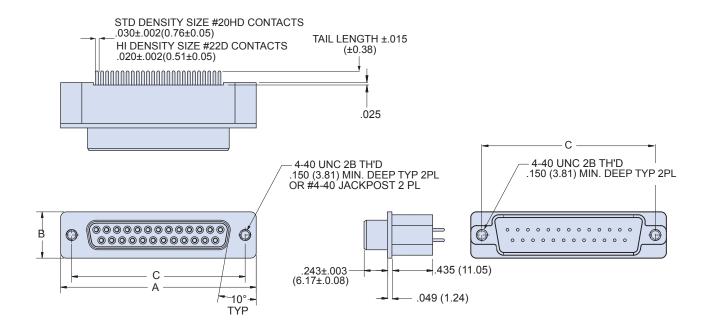
Materia	als and Finishes			
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microinches gold plated			
Insulator	Thermoset epoxy			
Potting Compound	Ероху			
Hardware	300 series stainless steel			

Specifications							
Current Rating	#22 5 AMPS, #20 7.5 AMPS						
Test Voltage	1000 VAC RMS						
Insulation Resistance	5000 megohms minimum						
Operating Temperature	-65° C. to +200° C.						
Ingress Protection	IP 67						
Shock	300 g.						
Vibration, Random	43.92 g.						



280-027S straight PC tail socket connectors with low profile mounting flange

280-027S DIMENSIONS

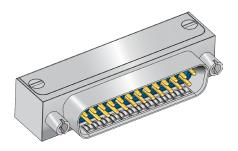


		4	E	3	СВ	asic
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm
1	1.213	30.81	.494	12.55	.984	24.99
2	1.541	39.14	.494	12.55	1.312	33.32
3	2.088	53.04	.494	12.55	1.852	47.04
4	2.729	69.32	.494	12.55	2.500	63.50
5	2.635	66.93	.605	15.37	2.406	61.11
6	2.729	69.32	.668	16.97	2.500	63.50

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D® Shell Plating Options** for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



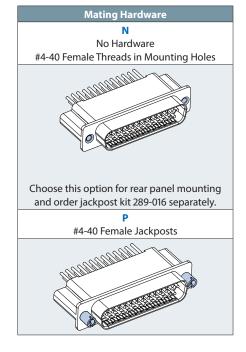
280-028P right angle PC tail pin connectors with low profile mounting flange



Low profile right angle PC tail HiPer-D® pin connectors feature rugged machined aluminum shell and stainless steel cover for improved EMI protection. Contacts are non-removable, size #20 or #22. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features a resilient face seal for environmental protection and optional ground springs for improved resistance to electromagnetic interference. Threaded holes on the bottom of the connector allow attachment to circuit board. Contacts are potted with epoxy. Glass-reinforced thermoset epoxy insulators, fluorosilicone face seal. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order								
Sample Part Number	280-028P	4H62	ME	G	N	A		
Basic Part Number 280-028P								
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table		_					
ME = Electroless Nickel (RoHS)		MT = Nickel-PTFE Z2 = Gold (RoHS)	,					
Ground Spring	G = Supplied with EMI Ground Spring	N = No Ground Spring						
Mating Hardware N = No Hardware (supplied with #4-40 tapped holes)		P = #4-40 Female Jackposts				•		
PC Tail Length	A = .125 (3.18) Tail Length	B = .250 (6.35) Ta	il Length					

Shell Size - Contact Arrangements				
Shell Size-	Contact Size and Qty			
Contact Arr.	#20	#22		
Standa	rd Density			
1S9	9			
2S15	15			
3S25	25			
4S37	37			
5S50	50			
High	Density			
1H15		15		
2H26		26		
3H44		44		
4H62		62		
5H78		78		
6H104		104		



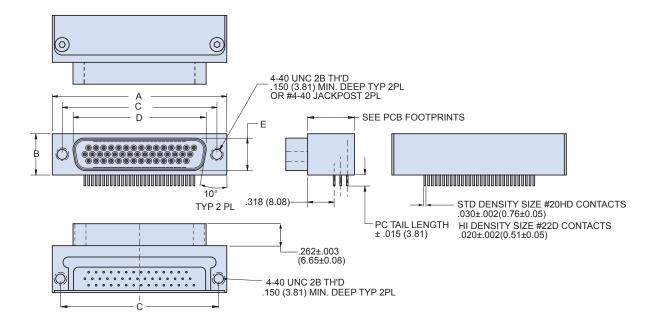
Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microin. gold plated			
Insulators	Thermoset epoxy			
Potting Compound	Ероху			
Interfacial Seal	Fluorosilicone rubber			
Hardware	300 series stainless steel			

Specifications					
Current Rating	#22 5 AMPS, #20 7.5 AMPS				
Test Voltage	1000 VAC RMS				
Insulation Resistance	5000 megohms minimum				
Operating Temperature	-65° C. to +200° C.				
Ingress Protection	IP 67				
Shock	300 g.				
Vibration, Random	43.92 g.				



280-028P right angle PC tail pin connectors with low profile mounting flange

280-028P DIMENSIONS

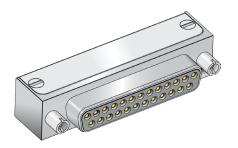


	A	4	E	3	СВ	asic	[)	E	=
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.726	18.44	.389	9.88
2	1.541	39.14	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88
3	2.088	53.04	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88
4	2.729	69.32	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88
5	2.635	66.93	.605	15.37	2.406	61.11	2.139	54.33	.501	12.73
6	2.729	69.32	.668	16.97	2.500	63.50	2.272	57.71	.563	14.30

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D® Shell Plating Options** for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. HiPer-D® connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.



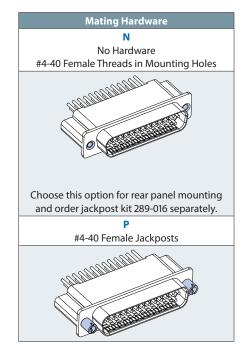
280-029S right angle PC tail socket connectors with low profile mounting flange



Low profile right angle PC tail HiPer-D® socket connectors feature rugged machined aluminum shell and stainless steel cover for improved EMI protection. Contacts are non-removable size, #20 or #22. Intermateable with standard M24308-type D-Subminiature connectors, the HiPer-D® features epoxy potting for environmental sealing. Threaded holes on the rear of the connector allow attachment to circuit board. Glass-reinforced thermoset epoxy insulators. 1000 VAC, 5 Amps (#22) or 7.5 Amps (#20).

How To Order						
Sample Part Number		280-0295	3S25	JF	P	A
Basic Part Number	280-0295					
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table		_			
ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)						
Mating Hardware	N = No Hardware (supplied with #4-40 tapped holes) P = #4-40 Female Jackposts				-	
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length					

Shell Size - Con	tact Arrang	ements		
Shell Size-	Contact Size and Qty			
Contact Arr.	#20	#22		
Standa	rd Density			
1S9	9			
2S15	15			
3S25	25			
4S37	37			
5S50	50			
High	Density			
1H15		15		
2H26		26		
3H44		44		
4H62		62		
5H78		78		
6H104		104		



Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microinches gold plated			
Insulator	Thermoset epoxy			
Potting Compound	Ероху			
Hardware	300 series stainless steel			

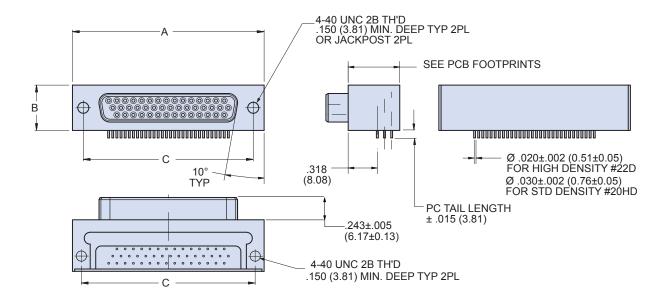
Spo	ecifications
Current Rating	#22 5 AMPS, #20 7.5 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

B-36



280-029S right angle PC tail socket connectors with low profile mounting flange

280-029S DIMENSIONS



	-	4	В		C Basic		
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	
1	1.213	30.81	.494	12.55	.984	24.99	
2	1.541	39.14	.494	12.55	1.312	33.32	
3	2.088	53.04	.494	12.55	1.852	47.04	
4	2.729	69.32	.494	12.55	2.500	63.50	
5	2.635	66.93	.605	15.37	2.406	61.11	
6	2.729	69.32	.668	16.97	2.500	63.50	

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D® connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D® Shell Plating Options* for additional choices. Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. HiPer-D° connectors meet the requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in HiPer-D® Product Specification.

SERIES 28

Combo HiPer-D®

Hilber

Now available—twenty power, signal, and RF combo arrangements. Tooled and ready for immediate application.



ombo D-subminiature M24308 connectors are ideally suited for use in analog signal, power, and RF applications. Glenair HiPer-D® connectors with combo layouts deliver both the flexibility and convenience of mixed size #8 and size #20 contact arrangements, as well as the high performance attributes of this ruggedized, environmental version of the M24308. Over 20 insert arrangements are available, including native size #8 as well as mixed size #8 and size #20. Crimp contact and PC board terminations are available with both standard and low profile shells. Designed for use in power controllers, radar systems, video applications and other military and aerospace electronic equipment. All HiPer-D® combo arrangements are tooled and ready for immediate application.



Glenair, Inc. 1211 Air Way Glendale, CA 91201-2497 818-247-6000 sales@glenair.com www.glenair.com

SERIES 28

HiPer-D® Combo Connectors

Product Selection Guide

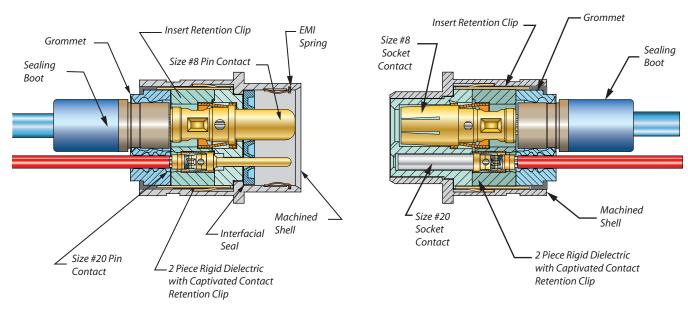
Product Overview				
Introduction to Combo H	HiPer-D Connectors			Page C-2
Conntact Arrangements				Page C-3
Materials and Finishes				Page C-4
Product Specifications				Page C-5
Crimp Termination	- for Attaching Wi	res		
Inline		280-046 Pin Page C-6		280-047 Socket Page C-8
Rear Panel Mount		280-048 Pin Page C-10		280-049 Socket Page C-12
Float Mount		280-058 Pin Page C-14		280-059 Socket Page C-16
Integral Banding Platform		280-088 Pin Page C-18		280-089 Socket Page C-20
PC Board - with Par	nel O-Ring			
Straight PCB		280-050 Pin Page C-22		280-051 Socket Page C-24
Right Angle PCB		280-052 Pin Page C-26		280-053 Socket Page C-28
PC Board - with Lov	v Profile Flange			
Straight PCB		280-054 Pin Page C-30	(Rece o o	280-055 Socket Page C-32
Right Angle PCB		280-056 Pin Page C-34	O O O O O O	280-057 Socket Page C-36



The Combo *Hi-Per*formance D-Sub connector combines size #8 power or RF contacts with size #20 signal pins. The HiPer-D® meets the need for improved performance in hostile environments. Unlike standard M24308 connectors with stamped steel shells, the HiPer-D® connector features a one-piece machined aluminum shell. The thermoset epoxy insulators are capable of 200°C continuous operating temperature. Aerospace grade fluorosilicone grommets and face seals provide environmental protection.

Product Features

- Size #8 Contacts
- 20 Contact Arrangements
- Closed Entry Insulator Protects Socket Contacts
- **EMI Protection**
- High Temperature Thermoset Epoxy Insulators
- Watertight Sealing
- Rugged Machined One-Piece Shell



SERIES 28

HiPer-D® Combo Connectors



Reference and Technical Data

Combo HiPer-D® power, signal and RF contact arrangements

Mating face of pin connector. Socket connector numbers are reversed.

	_	-				
	$ \begin{pmatrix} A1 & A2 \\ & A2 \end{pmatrix} $	$\begin{pmatrix} 1_{\bullet} & A1 & 2_{\bullet} \\ 3^{\bullet} & 4^{\bullet} \end{pmatrix}$	$ \begin{pmatrix} A_1 & A_2 & A_3 \\ 0 & 0 & 0 \end{pmatrix} $	A1 1 2 A2 A2 A2 A2 A4 5 A4 5	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	
Arrangement	1-2W2	1-5W1	2-3W3	2-7W2	2-11W1	
Shell Size	1	1	2	2	2	
Contacts	2 #8	4 #20, 1 #8	3 #8	5 #20, 2 #8	10 #20, 1 #8	
	A3 A2 5 4 3 2 1 1 10 9 8 7 6		0°11°12°13°14°15°	2, 3, 4, 5, A1, 6, 7, 8, 9, 11°12°13°14°15° — 16°17°18°19°20		
Arrangement	3-13W3	:	3-17W2	3-21W1	3-5W5	
Shell Size	3		3	3	3	
Contacts	10 #20, 3 #8	15	5 #20, 2 #8	20 #20, 1 #8	5 #8	
	A1 A2 A3 1• 2	A1 A4 5• A4	20 A3 A4 A5 A6 C	1• 2• 3• 4• 5• 6• 7•	0 1.0 2.0 3.0 4.0 5.0 6.0 A3 A4 A5	
Arrangement	3-9W4		4-13W6		4-17W5	
Shell Size	3		4		4	
Contacts	5 #20, 4 #8		7 #20, 6 #8		12 #20, 5 #8	
	\ (\)	. 2. 3. 4. 5. 6. 7. 8. 9. A3 0°11°12°13°14°15°16°17°	A4O)	\	14 5 6 7 8 9 10 11 A3 14 15 16 17 18 19 20 21 22	
Arrangement		4-21WA4			4-25W3	
Shell Size		4			4	
Contacts		17 #20, 4 #8		2:	2 #20, 3 #8	
	A1 1, 2, 3 14, 15.	• 4• 5• 6• 7• 8• 9•10•11•12•1 6•17•18•19•20•21•22•23•24•25		(A10 A20 A30	A40 A50 A60 A70 A8	
Arrangement		4-27W2			4-8W8	
Shell Size		4		4		
Contacts		25 #20, 2 #8			8 #8	
	A1		A7 5•16•17•	A1		
Arrangement		5-24W7			5-36W4	
Shell Size		4			5	
Contacts		17 #20, 7 #8		3:	2 #20, 4 #8	
				1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46		
	1 2 3 4 5 13 14 15 16 1 25 26 27 28 29	6 7 8 9 10 11 12 7 18 19 20 21 22 23 24 0 30 31 32 33 34 35 36 37 38 38	A1	1 2 3 4 5 6 7 16 17 18 19 20 21 2 30 31 32 33 34 35 36	2,23,24,25,26,27,28,29	
Arrangement	1, 2, 3, 4, 5, 13, 14, 15, 16, 15, 15, 15, 15, 15, 15, 15, 15, 15, 15	7 18 19 20 21 22 23 24	A1 \Q^{A2}		2,23,24,25,26,27,28,29	
Arrangement Shell Size	1 2 3 4 5 13 14 15 16 1 25 26 27 28 29	7,18,19,20,21,22,23,24, (2) 30,31,32,33,34,35,36,37,38,38	A1 A2 P4(P4)P		2223,24,25,26,27,28,29,	

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Reference and Technical Data

Combo HiPer-D[®] materials and finishes

Description	Material	Finish
Contacts	Copper Alloy	Gold plated 50 microinches minimum over nickel underplate
Socket Contact Hood (Size 20)	Stainless steel	Passivated
Shell	Aluminum Alloy 6061 or stainless steel (300 series)	See ordering information
Insulators	Thermoset epoxy resin per ASTM D-5948	None
Interfacial Seal	Fluorosilicone	None
Grommet	Fluorosilicone	None
EMI Spring	Copper alloy	Electroless nickel
Contact retention clips	Copper alloy	None
Insert retention clip	Copper alloy	None
Sealant	RTV silicone	None
Hardware	Stainless steel (300 series)	Passivated
O-ring	Fluorosilicone	None

SERIES 28

HiPer-D® Combo Connectors



Reference and Technical Data Combo HiPer-D® product specifications

Description	Requirement	Procedure
Voltage Rating (DWV)	1000 VAC Sea Level	EIA-364-20
Operating Temperature	-65° C. to +200° C.	
Insulation Resistance	5000 megohms minimum	EIA-364-21
Current Rating	Size #20 contacts 7.5 Amps max. Size #8 contacts 40 Amps max.	
Contact Resistance	Wire Size Test Current Millivolt Drop 8 46 26 10 33 33 12 23 42 14 17 40 16 13 49 20 7.5 55 22 5 73 24 3 45	EIA-364-06
Low Level Contact Resistance	Wire Size Max Milliohms 20 9 22 15 24 20	EIA-364-23
Shell-to-Shell Resistance (connectors with ground springs)	2.5 milli-volt drop maximum	EIA-364-83
Shielding Effectiveness	Freq. GHz Min Attenuation (dB) 0.1 100 0.4 90 0.8 85 1.0 80 3.0 55 6.0 40 10.0 30	EIA-364-66 Electroless nickel plated shells with ground spring installed
Water Immersion, mated	1 hour immersion at a depth of 1 meter	MIL-STD-810F Method 512.4
Ingress Protection Rating	IP67, mated connectors	IEC-60529
Vibration, Sine	20 g's	EIA-364-28
Vibration, Random	43 g's	EIA-364-28
Mechanical Shock	300 g's	EIA-364-27
Thermal Shock	-65° C. to +200° C.	EIA-364-32
Humidity	10 cycles, 10 days, 25°C to 65°C	EIA-364-31
Salt Spray	Shell FinishCodeHoursYel Chromate/ CadmiumJF500Electroless NickelME96Nickel-PTFEMT500GoldZ248Passivated Stainless SteelZ1500	EIA-364-26
Altitude Immersion	75,000 feet	EIA-364-03
Fluid Immersion	No damage from solvents, oils, and fuels	EIA-364-10
Magnetic Permeability	2 μ maximum	EIA-364-54
Mating Force	[(# of size 8 contacts) X 5.0] + [(# of size 20 contacts) X .75] + 3 = (Maximum Mating Force in pounds)	EIA-364-13
Mechanical Durability	500 Mating Cycles	EIA-364-09

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280-046P combo cable pin connectors with standard mounting flange, crimp termination



Combo HiPer-D° pin connectors feature size #20 signal contacts and size #8 power or coax contacts. *Size #8 contacts are ordered separately*. The HiPer-D° features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

	How To Order					
Sample Part Number	280-046P	3-5W5	МТ	G	P	
Basic Part Number	280-046P					
Shell Size - Contact Arrangement	See Shell Size - Contact Arrangements Table					
ME = Electroless Nickel (RoHS) Shell Finish MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)						
Ground Spring G = Supplied with EMI Ground Spring N = No Ground Spring						
N = No Hardware (Through-Hole) P = #4-40 Female Jackpost L = Jackscrew, Hex Head, Low Profile T = Screwlock, Male, Hex Head, Extended Length T = Screwlock, Male, Slot Head, Extended Length						

Contact Arrangements				
Shell Size-	Contact Size and Qt			
Contact Arr.	#20	#8		
1-2W2		2		
1-5W1	4	1		
2-3W3		3		
2-7W2	5	2		
2-11W1	10	1		
3-5W5		5		
3-9W4	5	4		
3-13W3	10	3		
3-17W2	15	2		
3-21W1	20	1		
4-8W8		8		
4-13W6	7	6		
4-17W5	12	5		
4-21WA4	17	4		
4-25W3	22	3		
4-27W2	25	2		
5-24W7	17	7		
5-36W4	32	4		
5-43W2	41	2		
5-47W1	46	1		

Mating H	lardware
N Thru-Hole No Hardware	P Female Jackpost
.115/.125 (2.92/3.18)	#4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
RETAINER -RETAINER -#4-40 UNC-2A	RETAINER -#4-40 UNC-2A
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock
1.1 (28) MAX ARETAINER -#4-40 UNC-2A	1.1 (28) MAX RETAINER #4-40 UNC-2A

Specifications				
Current Rating	#20 7.5 AMPS, #8 40 AMPS			
Test Voltage	1000 VAC RMS			
Insulation Resistance	5000 megohms minimum			
Operating Temperature	-65° C. to +200° C.			
Ingress Protection	IP 67			
Shock	300 g.			
Vibration, Random	43.92 g.			

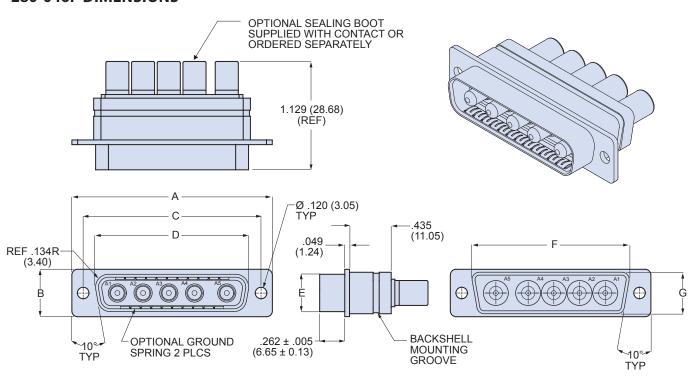
Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microinches gold			
Insulators	Thermoset epoxy			
EMI Spring	Copper alloy, nickel plated			
Retention Clips	Copper alloy			
Grommet, Face Seal	Fluorosilicone rubber			
Hardware	300 series stainless steel			

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280-046P combo cable pin connectors with standard mounting flange, crimp termination

280-046P DIMENSIONS



	Dimensions													
Ch - II		4	E	3	C B	asic	[)	ı		F N	lax.	G N	lax.
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ±.005	mm ± 0.13	in.	mm	in.	mm
1	1.213	30.81	.494	12.55	.984	24.99	.726	18.44	.389	9.88	.769	19.53	.432	10.97
2	1.541	39.14	.494	12.55	1.312	33.32	1.054	26.77	.389	9.88	1.093	27.76	.432	10.97
3	2.088	53.04	.494	12.55	1.852	47.04	1.594	40.49	.389	9.88	1.635	41.53	.432	10.97
4	2.729	69.32	.494	12.55	2.500	63.50	2.242	56.95	.389	9.88	2.282	57.96	.432	10.97
5	2.635	66.93	.605	15.37	2.406	61.11	2.139	54.33	.501	12.73	2.188	55.58	.544	13.82

- 1. See *About Series 28 HiPer-D*° *Shell Plating Options* for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- 2. For panel cutouts, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D** *Contacts and Tools* section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. Size 8 contacts are ordered separately. Refer to HiPer-D° Contacts and Tools section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. Size 8 contacts from other manufacturers cannot be installed in HiPer-D° connectors.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



280-047S combo cable socket connectors with standard mounting flange, crimp termination



Combo HiPer-D* socket connectors feature size #20 signal contacts and size #8 power or coax contacts. *Size #8 contacts are ordered separately*. The HiPer-D* features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order						
Sample Part Number	280-047S	3-5W5	МТ	P		
Basic Part Number	280-047S					
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)					
Mating Hardware	N = No Hardware (Through-Hole) P = #4-40 Female Jackpost L = Jackscrew, Hex Head, Low Profile T = Screwlock, Male, Slot Head, Extended Length T = Screwlock, Male, Slot Head, Extended Length					

Contact Arrangements				
Shell Size-	Contact Si	ze and Qty		
Contact Arr.	#20	#8		
1-2W2		2		
1-5W1	4	1		
2-3W3		3		
2-7W2	5	2		
2-11W1	10	1		
3-5W5		5		
3-9W4	5	4		
3-13W3	10	3		
3-17W2	15	2		
3-21W1	20	1		
4-8W8		8		
4-13W6	7	6		
4-17W5	12	5		
4-21WA4	17	4		
4-25W3	22	3		
4-27W2	25	2		
5-24W7	17	7		
5-36W4	32	4		
5-43W2	41	2		
5-47W1	46	1		

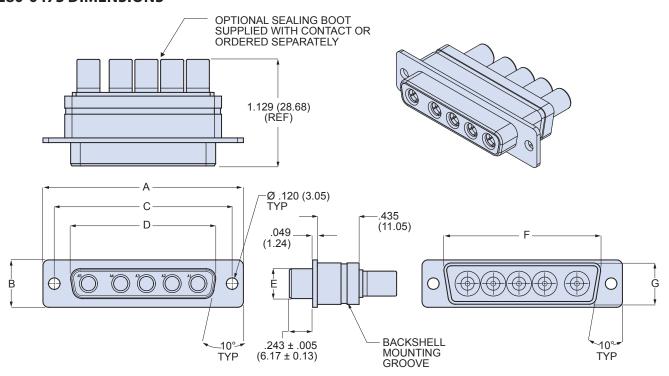
Mating F	lardware
N Thru-Hole No Hardware	P Female Jackpost
.115/, 125 (2.92/3.18)	#4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
RETAINER -#4-40 UNC-2A	RETAINER -#4-40 UNC-2A
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock
1.1 (28) MAX RETAINER #4-40 UNC-2A	1.1 (28) MAX RETAINER #4-40 UNC-2A

Specifications				
Current Rating	#20 7.5 AMPS, #8 40 AMPS			
Test Voltage	1000 VAC RMS			
Insulation Resistance	5000 megohms minimum			
Operating Temperature	-65° C. to +200° C.			
Ingress Protection	IP 67			
Shock	300 g.			
Vibration, Random	43.92 g.			

Materials and Finishes			
Shell	Aluminum alloy		
Contacts	Copper alloy, 50 microinches gold		
Insulators	Thermoset epoxy		
Retention Clips	Copper alloy		
Grommet	Fluorosilicone rubber		
Hardware	300 series stainless steel		

280-047S combo cable socket connectors with standard mounting flange, crimp termination

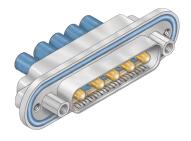
280-047S DIMENSIONS



	Dimensions													
cı II	Α		E	3	СВ	asic	[)	E		F	=	(3
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ±.005	mm ± 0.13	in ± .005	mm ± 0.13	in ±.005	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.643	16.33	.311	7.90	.769	19.53	.432	10.97
2	1.541	39.14	.494	12.55	1.312	33.32	.971	24.66	.311	7.90	1.093	27.76	.432	10.97
3	2.088	53.04	.494	12.55	1.852	47.04	1.511	38.38	.311	7.90	1.635	41.53	.432	10.97
4	2.729	69.32	.494	12.55	2.500	63.50	2.159	54.84	.311	7.90	2.282	57.96	.432	10.97
5	2.635	66.93	.605	15.37	2.406	61.11	2.054	52.17	.423	10.74	2.188	55.58	.544	13.82

- 1. See *About Series 28 HiPer-D* Shell Plating Options* for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- 2. For panel cutouts, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D*° *Contacts and Tools* section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. <u>Size 8 contacts are ordered separately</u>. Refer to *HiPer-D** Contacts and Tools section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. Size 8 contacts from other manufacturers cannot be installed in HiPer-D° connectors.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.

280-048P panel mount pin combo connectors with O-ring mounting flange, crimp termination



Combo HiPer-D° pin connectors feature size #20 signal contacts and size #8 power or coax contacts. Size #8 contacts are ordered separately. The HiPer-D° features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order						
Sample Part Number		280-048P	4-8W8	JF	G	P
Basic Part Number	280-048P					
Shell Size- Contact Arrangement	See Contact Arrangements Table					
ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) Shell Finish JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)						
Ground Spring G = Supplied with EMI Ground Spring N = No Ground Spring						
Mating Hardware N = No Glodald Spring N = No Hardware P = #4-40 Female Jackposts G = Male Guide Pins B = Female Guide Bushings						

Contact Arrangements				
Shell Size-	Contact Size and Qty			
Contact Arr.	#20	#8		
1-2W2		2		
1-5W1	4	1		
2-3W3		3		
2-7W2	5	2		
2-11W1	10	1		
3-5W5		5		
3-9W4	5	4		
3-13W3	10	3		
3-17W2	15	2		
3-21W1	20	1		
4-8W8		8		
4-13W6	7	6		
4-17W5	12	5		
4-21WA4	17	4		
4-25W3	22	3		
4-27W2	25	2		
5-24W7	17	7		
5-36W4	32	4		
5-43W2	41	2		
5-47W1	46	1		

Mating H	lardware
N	P
No Hardware	Female Jackposts
#8-32 tapped hole	#4-40, Non-removable
B Female Guide Bushings Non-removable	G Male Guide Pins Non-removable

Specifications				
Current Rating	#20 7.5 AMPS, #8 40 AMPS			
Test Voltage	1000 VAC RMS			
Insulation Resistance	5000 megohms minimum			
Operating Temperature	-65° C. to +200° C.			
Ingress Protection	IP 67			
Shock	300 g.			
Vibration, Random	43.92 g.			

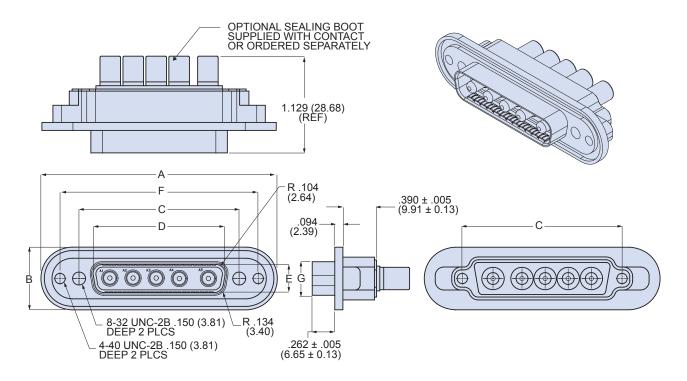
Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microinches gold			
Insulators	Thermoset epoxy			
EMI Spring	Copper alloy, nickel plated			
Retention Clips	Copper alloy			
Grommet, Seal, O-ring	Fluorosilicone rubber			
Hardware	300 series stainless steel			

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280-048P panel mount pin combo connectors with O-ring mounting flange, crimp termination

280-048P DIMENSIONS

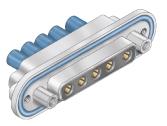


	Dimensions													
Ch - II	A		B C Basic		[)	ı		F B	asic	(3		
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm	in ± .015	mm ± 0.38
1	1.865	47.37	.725	18.42	.984	24.99	.726	18.44	.329	8.36	1.424	36.17	.389	9.88
2	2.200	55.88	.725	18.42	1.312	33.32	1.054	26.77	.329	8.36	1.752	44.50	.389	9.88
3	2.736	69.49	.725	18.42	1.852	47.04	1.594	40.49	.329	8.36	2.292	58.22	.389	9.88
4	3.385	85.98	.725	18.42	2.500	63.50	2.242	56.95	.329	8.36	2.940	74.68	.389	9.88
5	3.289	83.54	.837	21.26	2.406	61.11	2.139	54.33	.441	11.20	2.846	72.29	.501	12.73

- 1. See *About Series 28 HiPer-D* Shell Plating Options* for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- 2. For panel cutouts, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D** *Contacts and Tools* section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. Size 8 contacts are ordered separately. Refer to HiPer-D° Contacts and Tools section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. Size 8 contacts from other manufacturers cannot be installed in HiPer-D° connectors.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



280-049S panel mount socket combo connectors with O-ring mounting flange, crimp termination



Combo HiPer-D° socket connectors feature size #20 signal contacts and size #8 power or coax contacts. *Size #8 contacts are ordered separately*. The HiPer-D° features a rugged machined aluminum shell, wire grommet and panel O-ring for watertight sealing. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Suitable for aircraft and space vehicles. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order						
Sample Part Number		280-0495	3-13W3	MT	N	
Basic Part Number 280-049S						
Shell Size- Contact Arrangement	See Contact Arrangements Table					
ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)						
Mating Hardware P = #4-40 Female Jackposts G = Male Guide Pins B = Female Guide Bushings						

Contact A	rrangemen	its	
Shell Size-	Contact Size and Qt		
Contact Arr.	#20	#8	
1-2W2		2	
1-5W1	4	1	
2-3W3		3	
2-7W2	5	2	
2-11W1	10	1	
3-5W5		5	
3-9W4	5	4	
3-13W3	10	3	
3-17W2	15	2	
3-21W1	20	1	
4-8W8		8	
4-13W6	7	6	
4-17W5	12	5	
4-21WA4	17	4	
4-25W3	22	3	
4-27W2	25	2	
5-24W7	17	7	
5-36W4	32	4	
5-43W2	41	2	
5-47W1	46	1	

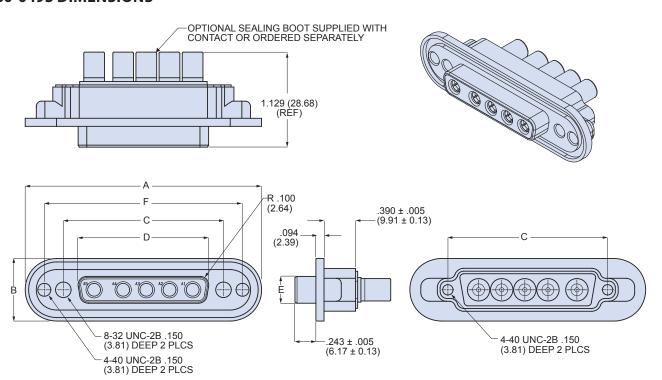
Mating H	lardware
N	P
No Hardware	Female Jackposts
#8-32 tapped hole	#4-40, Non-removable
B Female Guide Bushings Non-removable	G Male Guide Pins Non-removable

Specifications				
Current Rating	#20 7.5 AMPS, #8 40 AMPS			
Test Voltage	1000 VAC RMS			
Insulation Resistance	5000 megohms minimum			
Operating Temperature	-65° C. to +200° C.			
Ingress Protection	IP 67			
Shock	300 g.			
Vibration, Random	43.92 g.			

Materials and Finishes				
Shell	Aluminum alloy			
Contacts	Copper alloy, 50 microinches gold			
Insulators	Thermoset epoxy			
Retention Clips	Copper alloy			
Grommet, O-ring	Fluorosilicone rubber			
Hardware	300 series stainless steel			

280-049S panel mount socket combo connectors with 0-ring mounting flange, crimp termination

280-049S DIMENSIONS

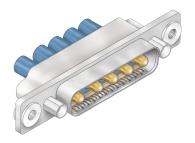


	Dimensions											
Ch - II	Α		В		C Basic		D		E		F Basic	
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ±.005	mm ± 0.13	in	mm
1	1.865	47.37	.725	18.42	.984	24.99	.643	16.33	.311	7.90	1.424	36.17
2	2.200	55.88	.725	18.42	1.312	33.32	.971	24.66	.311	7.90	1.752	44.50
3	2.736	69.49	.725	18.42	1.852	47.04	1.511	38.38	.311	7.90	2.292	58.22
4	3.385	85.98	.725	18.42	2.500	63.50	2.159	54.84	.311	7.90	2.940	74.68
5	3.289	83.54	.837	21.26	2.406	61.11	2.064	52.43	.423	10.74	2.846	72.29

- 1. See *About Series 28 HiPer-D* Shell Plating Options* for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- 2. For panel cutouts, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D*° *Contacts and Tools* section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. Size 8 contacts are ordered separately. Refer to HiPer-D° Contacts and Tools section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. Size 8 contacts from other manufacturers cannot be installed in HiPer-D° connectors.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



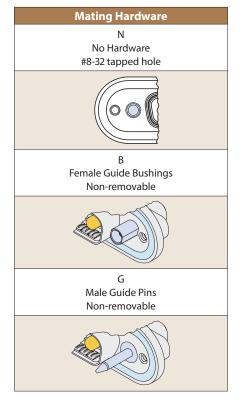
280-058P float mount combo pin connectors for blind mating, crimp termination



Combo HiPer-D° pin connectors feature size #20 signal contacts and size #8 power or coax contacts. *Size #8 contacts are ordered separately*. The HiPer-D° features a rugged machined aluminum shell, waterproof sealing and optional ground springs for improved resistance to electromagnetic interference. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone face seal and rear grommet meet IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order									
Sample Part Number		280-058P	4-25W3	JF	G	P			
Basic Part Number	280-058P								
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table								
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)								
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring								
Mating Hardware	N = No Hardware G = Male Guide Pins B = Female Guide Bushings								

Contact Arrangements								
Shell Size-	Contact Siz	ze and Qty						
Contact Arr.	#20	#8						
1-2W2		2						
1-5W1	4	1						
2-3W3		3						
2-7W2	5	2						
2-11W1	10	1						
3-5W5		5						
3-9W4	5	4						
3-13W3	10	3						
3-17W2	15	2						
3-21W1	20	1						
4-8W8		8						
4-13W6	7	6						
4-17W5	12	5						
4-21WA4	17	4						
4-25W3	22	3						
4-27W2	25	2						
5-24W7	17	7						
5-36W4	32	4						
5-43W2	41	2						
5-47W1	46	1						



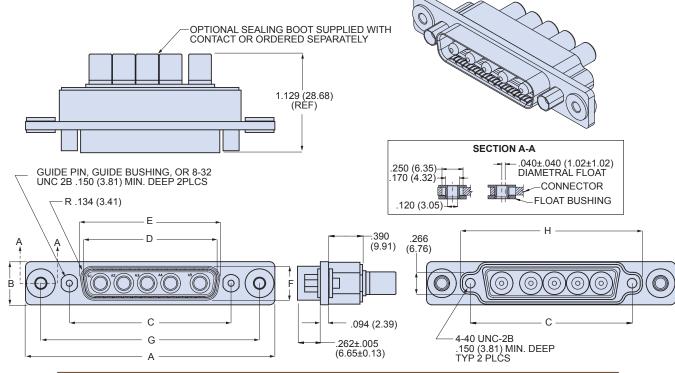
Specifi	cations
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes								
Shell	Aluminum alloy							
Contacts	Copper alloy, 50 microinches gold							
Insulators	Thermoset epoxy							
EMI Spring	Copper alloy, nickel plated							
Retention Clips	Copper alloy							
Grommet, Seal	Fluorosilicone rubber							
Hardware	300 series stainless steel							

C-14

280-058P float mount combo pin connectors for blind mating, crimp termination

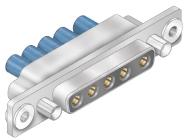
280-058P DIMENSIONS



	Dimensions													
Ch - II	А		В		C Basic		E		F		G Basic		Н	
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ±.005	mm ± 0.13	in	mm	in ±.005	mm ± 0.13
1	1.986	50.44	.494	12.55	.984	24.99	.726	18.44	.329	8.36	1.636	41.55	1.213	30.81
2	2.314	58.78	.494	12.55	1.312	33.32	1.054	26.77	.329	8.36	1.964	49.89	1.541	39.14
3	2.854	72.49	.494	12.55	1.852	47.04	1.594	40.49	.329	8.36	2.504	63.60	2.081	52.86
4	3.502	88.95	.494	12.55	2.500	63.50	2.242	56.95	.329	8.36	3.152	80.06	2.729	69.32
5	3.408	86.56	.600	15.24	2.406	61.11	2.139	54.33	.441	11.20	3.058	77.67	2.635	66.93

- 1. See *About Series 28 HiPer-D* Shell Plating Options* for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- 2. For panel cutouts, refer to Panel Cutouts and Printed Circuit Board Footprints.
- Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to HiPer-D° Contacts and Tools
 section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. Size 8 contacts are ordered separately. Refer to HiPer-D° Contacts and Tools section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. Size 8 contacts from other manufacturers cannot be installed in HiPer-D° connectors.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.

280-059S float mount combo socket connectors for blind mating, crimp termination



Combo HiPer-D° float mount connectors for blind mate applications feature size #20 signal contacts and size #8 power or coax contacts. Size #8 contacts are ordered separately. The HiPer-D° features a rugged machined aluminum shell and wire grommet for environmental protection. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glassreinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order									
Sample Part Number	280-0595	5-24W7	ME	G					
Basic Part Number	280-0595								
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table								
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)								
Mating Hardware	N = No Hardware G = Male Guide Pins B = Female Guide Bushings								

Contact Arrangements								
Shell Size-	Contact Si	ze and Qty						
Contact Arr.	#20	#8						
1-2W2		2						
1-5W1	4	1						
2-3W3		3						
2-7W2	5	2						
2-11W1	10	1						
3-5W5		5						
3-9W4	5	4						
3-13W3	10	3						
3-17W2	15	2						
3-21W1	20	1						
4-8W8		8						
4-13W6	7	6						
4-17W5	12	5						
4-21WA4	17	4						
4-25W3	22	3						
4-27W2	25	2						
5-24W7	17	7						
5-36W4	32	4						
5-43W2	41	2						
5-47W1	46	1						

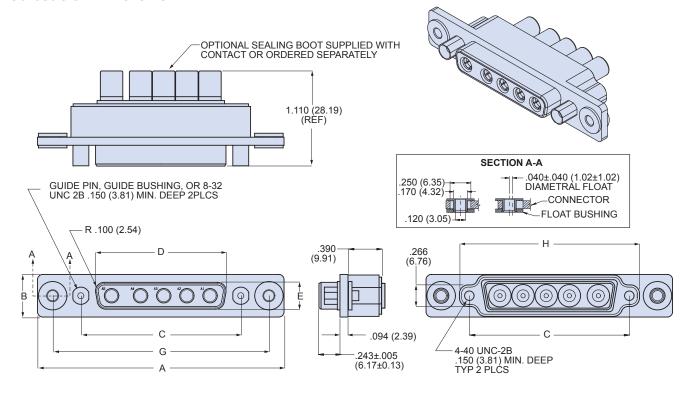
Mating Hardware
N No Hardware #8-32 tapped hole
B Female Guide Bushings Non-removable
G Male Guide Pins Non-removable

Specifications								
Current Rating	#20 7.5 AMPS, #8 40 AMPS							
Test Voltage	1000 VAC RMS							
Insulation Resistance	5000 megohms minimum							
Operating Temperature	-65° C. to +200° C.							
Ingress Protection	IP 67							
Shock	300 g.							
Vibration, Random	43.92 g.							

Materials and Finishes								
Shell	Aluminum alloy							
Contacts	Copper alloy, 50 microinches gold							
Insulators	Thermoset epoxy							
Retention Clips	Copper alloy							
Grommet, O-ring	Fluorosilicone rubber							
Hardware	300 series stainless steel							

280-059S float mount combo socket connectors for blind mating, crimp termination

280-059S DIMENSIONS



	Dimensions												
Shell Size	Α		В		C Basic		E		G Basic		н		
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ±.005	mm ± 0.13	in	mm	in ±.005	mm ± 0.13	
1	1.986	50.44	.494	12.55	.984	24.99	.311	7.90	1.636	41.55	1.213	30.81	
2	2.314	58.78	.494	12.55	1.312	33.32	.311	7.90	1.964	49.89	1.541	39.14	
3	2.854	72.49	.494	12.55	1.852	47.04	.311	7.90	2.504	63.60	2.081	52.86	
4	3.502	88.95	.494	12.55	2.500	63.50	.311	7.90	3.152	80.06	2.729	69.32	
5	3.408	86.56	.600	15.24	2.406	61.11	.423	10.74	3.058	77.67	2.635	66.93	

- 1. See *About Series 28 HiPer-D*° *Shell Plating Options* for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- 2. For panel cutouts, refer to *Panel Cutouts and Printed Circuit Board Footprints*.
- 3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D* Contacts and Tools* section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. <u>Size 8 contacts are ordered separately</u>. Refer to <u>HiPer-D</u>* Contacts and Tools section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. Size 8 contacts from other manufacturers cannot be installed in HiPer-D° connectors.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D° Product Specification.



280-088P combo cable pin connectors with standard mounting flange, integral banding platform and crimp termination



Combo HiPer-D° Combo-D connectors, with integral banding platform, feature size #20 signal contacts and size #8 power or coax contacts. *Size #8 contacts are ordered separately*. The HiPer-D° features a rugged machined aluminum shell and wire grommet for environmental protection. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glassreinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order										
Sample Part Number			280-088	Р	1-5W1	ME	G	S		
Basic Part Number	280-088									
Contact	P = Pin	_								
Shell Size- Contact Arrangement	Contact arrangements are shown in the adjacent table									
Shell Finish	ME = Electroless Nickel (RoHS) Z1 = Passivated Stainless Steel (RoHS)									
Ground Option	G = EMI/Gronding			•						
Mating Hardware	N = No Hardware L = Low Profile Hex Head Captive Jackscre S = Hex Head Captive Screwlock	Female Jackpost Slot Head Extended Slot Head Extended					,			

Mating H	lardware
N Thru-Hole No Hardware	P Female Jackpost
	#4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
RETAINER R#4-40 UNC-2A	RETAINER -#4-40 UNC-2A
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock
1.1 (28) MAX RETAINER -#4-40 UNC-2A	1.1 (28) MAX MAX RETAINER -#4-40 UNC-2A

Contact Arrangements										
Shell Size-	Conta	ct Size ar	nd Qty							
Contact Arr.	#22	#20	#8							
1-2W2			2							
1-5W1		4	1							
2-3W3			3							
2-7W2		5	2							
2-11W1		10	1							
3-5W5			5							
3-9W4		5	4							
3-13W3		10	3							
3-17W2		15	2							
3-21W1		20	1							
4-8W8			8							
4-13W6		7	6							
4-17W5		12	5							
4-21WA4		17	4							
4-25W3		22	3							
4-27W2		25	2							
5-24W7		17	7							
5-36W4		32	4							
5-43W2		41	2							
5-47W1		46	1							

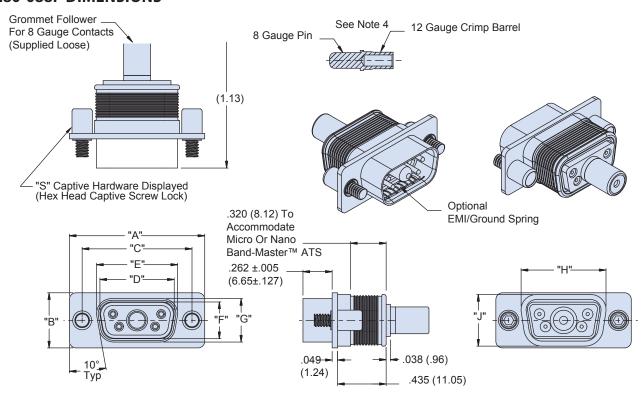
Specifications									
Current Rating	#20 7.5 AMPS, #8 40 AMPS								
Test Voltage	1000 VAC RMS								
Insulation Resistance	5000 megohms minimum								
Operating Temperature	-65° C. to +200° C.								
Ingress Protection	IP 67								
Shock	300 g.								
Vibration, Random	43.92 g.								

Materials and Finishes									
Shell	Aluminum alloy								
Contacts	Copper alloy, 50 microinches gold								
Insulators	Thermoset epoxy								
Retention Clips	Copper alloy								
Grommet, O-ring	Fluorosilicone rubber								
Hardware	300 series stainless steel								



280-088P combo cable pin connectors with standard mounting flange, integral banding platform and crimp termination

280-088P DIMENSIONS



	Dimensions																	
Shell	"A" ±	±.015	"B" ±	±.015	"C" ±	.005	"D" ±	.005	"E" :	±005	"F" ±	.005	"G" ±	.005	"I	H "	"]	J″
Size	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.
1	1.213	30.81	0.494	12.55	0.984	24.99	0.666	16.92	0.726	18.44	0.329	8.36	0.389	9.88	0.760	19.30	0.462	11.73
2	1.541	39.14	0.494	12.55	1.312	33.32	0.994	25.25	1.054	26.77	0.329	8.36	0.389	9.88	1.089	27.66	0.462	11.73
3	2.088	53.04	0.494	12.55	1.852	47.04	1.534	38.96	1.594	40.48	0.329	8.36	0.389	9.88	1.629	41.38	0.462	11.73
4	2.729	69.32	0.494	12.55	2.5	63.50	2.182	55.42	2.242	56.94	0.329	8.36	0.389	9.88	2.277	57.84	0.462	11.73
5	2.635	66.93	0.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	0.441	11.20	0.501	12.73	2.182	55.42	0.474	12.04
6	2.729	69.32	0.668	16.97	2.5	63.50	2.212	56.18	2.272	57.71	0.503	12.77	0.563	14.30	2.307	58.60	0.626	15.90

- 1. See *About Series 28 HiPer-D* Shell Plating Options* for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- 2. For panel cutouts, refer to *Panel Cutouts and Printed Circuit Board Footprints*.
- 3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D*° *Contacts and Tools* section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. Size 8 contacts are ordered separately. Refer to HiPer-D° Contacts and Tools section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. Size 8 contacts from other manufacturers cannot be installed in HiPer-D° connectors.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



280-089S combo cable socket connectors with standard mounting flange, integral banding platform and crimp termination



Combo HiPer-D° Combo-D connectors, with integral banding platform, feature size #20 signal contacts and size #8 power or coax contacts. *Size #8 contacts are ordered separately*. The HiPer-D° features a rugged machined aluminum shell and wire grommet for environmental protection. Size #20 contacts are packaged with connector. Terminate contacts with crimp tools purchased separately. Glass-reinforced thermoset epoxy insulators, copper alloy retention clips. Fluorosilicone rear grommet meets IP67 immersion requirement. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order										
Sample Part Number		280-089	S	1-5W1	ME	Р				
Basic Part Number	280-089									
Contact	S = Socket A = Less contact									
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table									
Shell Finish	ME = Electroless Nickel (RoHS)MT = Nickel-Z1 = Passivated Stainless Steel (RoHS)ZM = Nickel	-PTFE (RoHS) Over Stainles:	S							
Mating Hardware		lackpost d Extended Ja d Extended Ca		rewlock						

Mating Hardware

Contact Arrangements									
Shell Size-	Contact Size and Qty								
Contact Arr.	#22	#20	#8						
1-2W2			2						
1-5W1		4	1						
2-3W3			3						
2-7W2		5	2						
2-11W1		10	1						
3-5W5			5						
3-9W4		5	4						
3-13W3		10	3						
3-17W2		15	2						
3-21W1		20	1						
4-8W8			8						
4-13W6		7	6						
4-17W5		12	5						
4-21WA4		17	4						
4-25W3		22	3						
4-27W2		25	2						
5-24W7		17	7						
5-36W4		32	4						
5-43W2		41	2						
5-47W1		46	1						

	laraware
N Thru-Hole No Hardware	P Female Jackpost
	#4-40 UNC-2A NUT AND LOCKWASHER #4-40 UNC-2B
S Captive Screwlock, Hex Head	L Captive Jackscrew, Hex Head
RETAINER #4-40 UNC-2A	RETAINER #4-40 UNC-2A
K Slot-Head Extended Jackscrew	T Slot-Head Extended Captive Screwlock
1.1 (28) MAX MAX RETAINER -#4-40 UNC-2A	1.1 (28) MAX RETAINER #4-40 UNC-2A

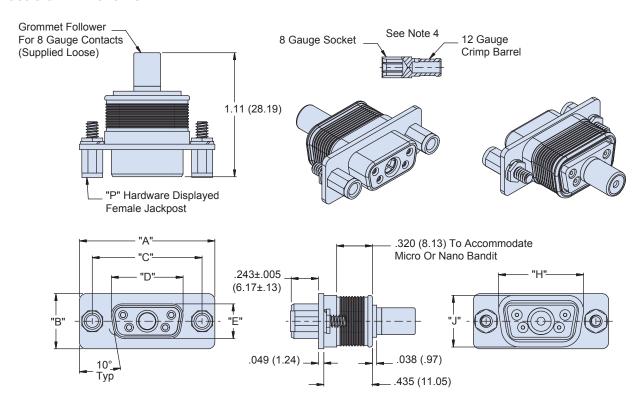
Specifications								
Current Rating	#20 7.5 AMPS, #8 40 AMPS							
Test Voltage	1000 VAC RMS							
Insulation Resistance	5000 megohms minimum							
Operating Temperature	-65° C. to +200° C.							
Ingress Protection	IP 67							
Shock	300 g.							
Vibration, Random	43.92 g.							

Materials and Finishes							
Shell	Aluminum alloy						
Contacts	Copper alloy, 50 microinches gold						
Insulators	Thermoset epoxy						
Retention Clips	Copper alloy						
Grommet, O-ring	Fluorosilicone rubber						
Hardware	300 series stainless steel						



280-089S combo cable socket connectors with standard mounting flange, integral banding platform and crimp termination

280-089S DIMENSIONS

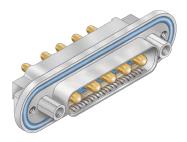


	Dimensions													
Shell	"A" ±	.015	"B" ±.015		"B" ±.015 "C" ±.005		"D"±.005		"E"±005		"H"		" <u>J</u> "	
Size	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.	ln.	mm.
1	1.213	30.81	0.494	12.55	0.984	24.99	0.643	16.33	0.311	7.90	0.760	19.30	0.462	11.73
2	1.541	39.14	0.494	12.55	1.312	33.32	0.971	24.66	0.311	7.90	1.089	27.66	0.462	11.73
3	2.088	53.04	0.494	12.55	1.852	47.04	1.511	38.38	0.311	7.90	1.629	41.38	0.462	11.73
4	2.729	69.32	0.494	12.55	2.5	63.50	2.159	54.84	0.311	7.90	2.277	57.84	0.462	11.73
5	2.635	66.93	0.605	15.37	2.406	61.11	2.064	52.43	0.423	10.74	2.182	55.42	0.474	12.04
6	2.729	69.32	0.668	16.97	2.5	63.50	2.189	55.60	0.486	12.34	2.307	58.60	0.626	15.90

- 1. See *About Series 28 HiPer-D* Shell Plating Options* for additional shell material and finish options. Glenair offers the industry's widest selection of plating options with no minimum order quantities or setup charges.
- 2. For panel cutouts, refer to *Panel Cutouts and Printed Circuit Board Footprints*.
- 3. Connectors are supplied with size #20 crimp contacts per M39029. Contacts are not installed. Refer to *HiPer-D* Contacts and Tools* section for contact part numbers, specifications, crimp tool information, and insertion/extraction tools.
- 4. <u>Size 8 contacts are ordered separately</u>. Refer to <u>HiPer-D</u>° Contacts and Tools section for contact ordering information, specifications, crimp tool information, and insertion/extraction tools.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard non-environmental D Subminiature connectors with corresponding contact arrangements and type. Size 8 contacts from other manufacturers cannot be installed in HiPer-D° connectors.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



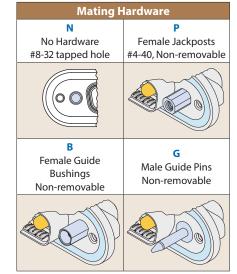
280-050P straight PC tail combo pin connectors with O-ring flange for rear panel mounting



The HiPer-D° is a high performance version of the M24308-type D-Subminiature connector. HiPer-D° connectors feature improved EMI performance and environmental sealing. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Optional ground springs for improved resistance to electromagnetic interference. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone face seal and O-ring. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order								
Sample Part Number			280-050P	3-5P5	МТ	G	P	A
Basic Part Number	280-050P							
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table			•				
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)							
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring					'		
Mating Hardware	N = No Hardware G = Male Guide Pins	P = #4-40 Fema B = Female Gui						
PC Tail Length	A = .125 (3.18) Tail Length	B = .250 (6.35) T	Tail Length					

Contact Arrangements				
Shell Size-	Contact Size and Qty			
Contact Arr.	#20	#8		
1-2P2		2		
1-5P1	4	1		
2-3P3		3		
2-7P2	5	2		
2-11P1	10	1		
3-5P5		5		
3-9P4	5	4		
3-13P3	10	3		
3-17P2	15	2		
3-21P1	20	1		
4-8P8		8		
4-13P6	7	6		
4-17P5	12	5		
4-21PA4	17	4		
4-25P3	22	3		
4-27P2	25	2		
5-24P7	17	7		
5-36P4	32	4		
5-43P2	41	2		
5-47P1	46	1		



Specifications				
Current Rating	#20 7.5 AMPS, #8 40 AMPS			
Test Voltage	1000 VAC RMS			
Insulation Resistance	5000 megohms minimum			
Operating Temperature	-65° C. to +200° C.			
Ingress Protection	IP 67			
Shock	300 g.			
Vibration, Random	43.92 g.			

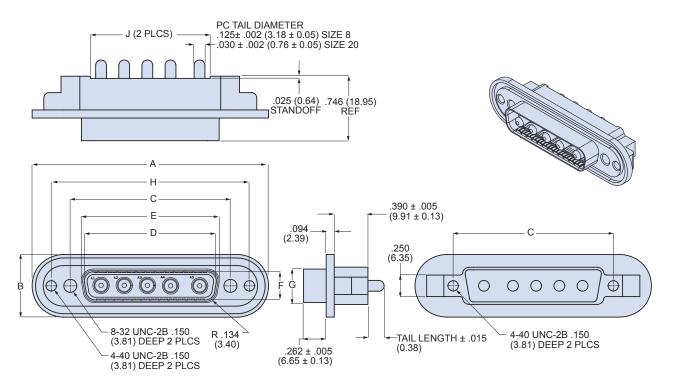
Materials and Finishes					
Aluminum alloy					
Copper alloy, 50 microinches gold					
Thermoset epoxy					
Ероху					
Copper alloy, nickel plated					
Fluorosilicone rubber					
300 series stainless steel					

C-22



280-050P straight PC tail combo pin connectors with O-ring flange for rear panel mounting

280-050P DIMENSIONS



	Dimensions																	
Chall	l l	4	E	3	C B	asic	[)	I		ı	F	(G	НВ	asic		J
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ±.005	mm ± 0.13	in ±.005	mm ± 0.13	in ± .015	mm ± 0.38	in	mm	in	mm
1	1.865	47.37	.725	18.42	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	1.424	36.17	.520	13.21
2	2.200	55.88	.725	18.42	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	1.752	44.50	.844	21.44
3	2.736	69.49	.725	18.42	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	2.292	58.22	1.386	35.20
4	3.385	85.98	.725	18.42	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	2.940	74.68	2.034	51.66
5	3.289	83.54	.837	21.26	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	2.846	72.29	1.987	50.47

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D° connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D*° *Shell Plating Options* for additional choices . Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to *Panel Cutouts and Printed Circuit Board Footprints*.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



280-051S straight PC tail combo socket connectors with O-ring flange for rear panel mounting



The HiPer-D° is a high performance version of the M24308-type D-Subminiature connector. HiPer-D° connectors feature improved EMI performance and environmental sealing and "closed entry" contact cavity for improved contact protection. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone O-ring. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order							
Sample Part Number			280-0515	3-13P3	ME	N	A
Basic Part Number 280-051S							
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table						
Shell Finish		Imium with Yellow Chromate Z2 = Gold (RoHS)					
Mating Hardware	N = No Hardware G = Male Guide Pins						
PC Tail Length	A = .125 (3.18) Tail Length	B = .250 (6.35) Tail Length					

Contact Arrangements					
Shell Size-	Contact Size	ze and Qty			
Contact Arr.	#20	#8			
1-2P2		2			
1-5P1	4	1			
2-3P3		3			
2-7P2	5	2			
2-11P1	10	1			
3-5P5		5			
3-9P4	5	4			
3-13P3	10	3			
3-17P2	15	2			
3-21P1	20	1			
4-8P8		8			
4-13P6	7	6			
4-17P5	12	5			
4-21PA4	17	4			
4-25P3	22	3			
4-27P2	25	2			
5-24P7	17	7			
5-36P4	32	4			
5-43P2	41	2			
5-47P1	46	1			

Mating F	lardware
N No Hardware #8-32 tapped hole	P Female Jackposts #4-40, Non-removable
000	
B Female Guide Bushings Non-removable	G Male Guide Pins Non-removable

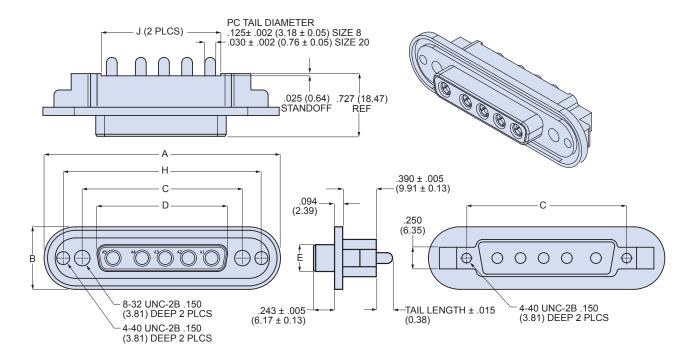
Spec	ifications
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes					
Shell	Aluminum alloy				
Contacts	Copper alloy, 50 microinches gold				
Insulator	Thermoset epoxy				
O-ring	Fluorosilicone rubber				
Potting Compound	Ероху				
Hardware	300 series stainless steel				



280-051S straight PC tail combo socket connectors with O-ring flange for rear panel mounting

280-051S DIMENSIONS



						Din	nensior	าร						
CI 11	A	4	E	3	C B	asic	[)	E		НВ	asic		J
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm	in	mm
1	1.865	47.37	.725	18.42	.984	24.99	.643	16.33	.311	7.90	1.424	36.17	.520	13.21
2	2.200	55.88	.725	18.42	1.312	33.32	.971	24.66	.311	7.90	1.752	44.50	.844	21.44
3	2.736	69.49	.725	18.42	1.852	47.04	1.511	38.38	.311	7.90	2.292	58.22	1.386	35.20
4	3.385	85.98	.725	18.42	2.500	63.50	2.159	54.84	.311	7.90	2.940	74.68	2.034	51.66
5	3.289	83.54	.837	21.26	2.406	61.11	2.064	52.43	.423	10.74	2.846	72.29	1.987	50.47

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D* connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D* Shell Plating Options* for additional choices . Glenair offers the industry's widest selection of plating and material choices with no setup charge, no minimum order quantity and no schedule impact.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.

280-052P right angle PC tail combo pin connectors with O-ring flange for rear panel mounting



The HiPer-D° is a high performance version of the M24308-type D-Subminiature connector. HiPer-D° connectors feature improved EMI performance and environmental sealing. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Optional ground springs for improved resistance to electromagnetic interference. Stainless steel EMI shroud. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glassreinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone face seal and O-ring. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

	How To O	rder						
Sample Part Number			280-052P	3-5P5	ME	G	В	В
Basic Part Number	280-052P							
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table							
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nic Il Finish JF = Cadmium with Yellow Chromate Z1 = Passivated Stainless Steel (RoHS)							
Ground Spring	G = Supplied with EMI Ground Spring	plied with EMI Ground Spring N = No Ground Spring						
Mating Hardware	Mating Hardware N = No Hardware G = Male Guide Pins P = #4-40 Female Jackposts B = Female Guide Bushings							
PC Tail Length B = .250 (6.35) Tail Length								

Contact Arrangements					
Shell Size-	Contact Size	ze and Qty			
Contact Arr.	#20	#8			
1-2P2		2			
1-5P1	4	1			
2-3P3		3			
2-7P2	5	2			
2-11P1	10	1			
3-5P5		5			
3-9P4	5	4			
3-13P3	10	3			
3-17P2	15	2			
3-21P1	20	1			
4-8P8		8			
4-13P6	7	6			
4-17P5	12	5			
4-21PA4	17	4			
4-25P3	22	3			
4-27P2	25	2			
5-24P7	17	7			
5-36P4	32	4			
5-43P2	41	2			
5-47P1	46	1			

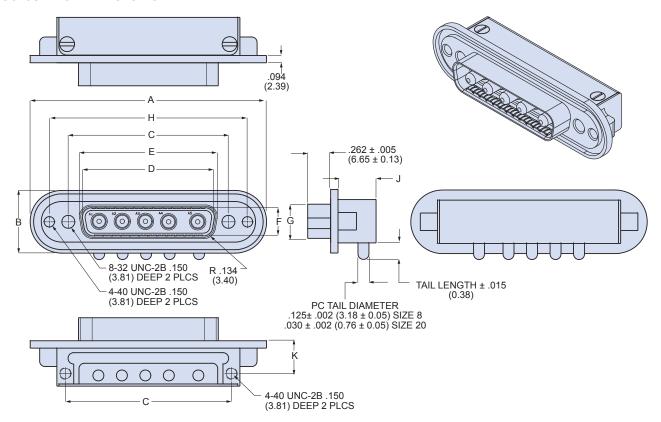
Mating F	lardware
N	Р
No Hardware	Female Jackposts
#8-32 tapped hole	#4-40, Non-removable
000	
В	G
	u
Female Guide	Male Guide Pins
_	_
Female Guide	Male Guide Pins

Specifications					
Current Rating	#20 7.5 AMPS, #8 40 AMPS				
Test Voltage	1000 VAC RMS				
Insulation Resistance	5000 megohms minimum				
Operating Temperature	-65° C. to +200° C.				
Shock	300 g.				
Vibration, Random	43.92 g.				

Materials and Finishes					
Shell	Aluminum alloy				
Contacts	Copper alloy, 50 microinches gold				
Insulator	Thermoset epoxy				
Potting Compound	Ероху				
EMI Spring	Copper alloy, nickel plated				
Face Seal, O-ring	Fluorosilicone rubber				
Hardware	300 series stainless steel				
Shroud	Stainless steel				

280-052P right angle PC tail combo pin connectors with O-ring flange for rear panel mounting

280-052P DIMENSIONS



									Dim	ensio	ns									
cı II	Α		В		C Basic		D		E		F		G		H Basic		J		K	
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in ± .015	mm ± 0.38	in	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13
1	1.865	47.37	.725	18.42	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	1.424	36.17	.518	13.16	.374	9.50
2	2.200	55.88	.725	18.42	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	1.752	44.50	.518	13.16	.374	9.50
3	2.736	69.49	.725	18.42	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	2.292	58.22	.518	13.16	.374	9.50
4	3.385	85.98	.725	18.42	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	2.940	74.68	.518	13.16	.374	9.50
5	3.289	83.54	.837	21.26	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	2.846	72.29	.630	16.00	.430	10.92

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D° connectors are available with a wide variety of materials and finishes. See About Series 28 HiPer-D° Shell Plating Options for additional choices.
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D° Product Specification.



280-053S right angle PC tail combo socket connectors with O-ring flange for rear panel mounting



The HiPer-D° is a high performance version of the M24308-type D-Subminiature connector. HiPer-D° connectors feature improved EMI performance and environmental sealing and "closed entry" contact cavity for improved contact protection. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone O-ring. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

How To Order													
Sample Part Number		280-053S	3-13P3	ME	N	Α							
Basic Part Number	er 280-053S												
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table		•										
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)												
Mating Hardware	N = No Hardware P = #4-40 Female Jackposts G = Male Guide Pins B = Female Guide Bushings				•								
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length												

Contact Arrangements											
Shell Size-	Contact Siz	ze and Qty									
Contact Arr.	#20	#8									
1-2P2		2									
1-5P1	4	1									
2-3P3		3									
2-7P2	5	2									
2-11P1	10	1									
3-5P5		5									
3-9P4	5	4									
3-13P3	10	3									
3-17P2	15	2									
3-21P1	20	1									
4-8P8		8									
4-13P6	7	6									
4-17P5	12	5									
4-21PA4	17	4									
4-25P3	22	3									
4-27P2	25	2									
5-24P7	17	7									
5-36P4	32	4									
5-43P2	41	2									
5-47P1	46	1									

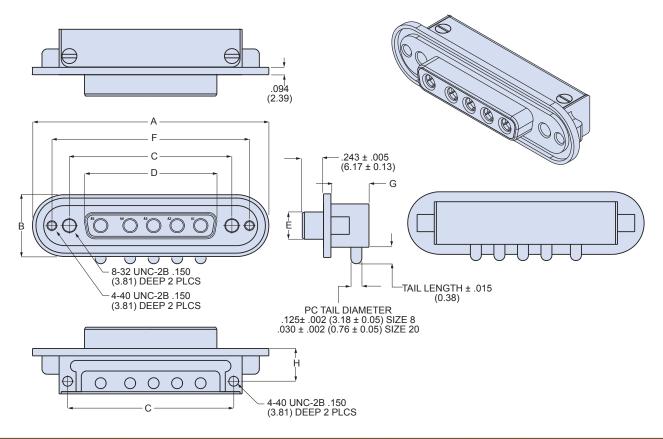
Mating F	iaruware						
N	P						
No Hardware	Female Jackposts						
#8-32 tapped hole	#4-40, Non-removable						
В	G						
Female Guide	Male Guide Pins						
Bushings	Non-removable						
Non-removable							

Sp	ecifications
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materials and Finishes										
Shell	Aluminum Alloy									
Contacts	Copper Alloy, 50 Microinches Gold									
Insulator	Thermoset Epoxy									
O-Ring	Fluorosilicone Rubber									
Potting Compound	Ероху									
Hardware	300 Series Stainless Steel									
Shroud	Stainless Steel									

280-053S right angle PC tail combo socket connectors with O-ring flange for rear panel mounting

280-053S DIMENSIONS



	Dimensions															
Chall	Α		В		C Basic		D		E		F Basic		G		F	1
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in ± .005	mm ± 0.13	in	mm	in	mm	in ± .005	mm ± 0.13
1	1.865	47.37	.725	18.42	.984	24.99	.643	16.33	.311	7.90	1.424	36.17	.518	13.16	.374	9.50
2	2.200	55.88	.725	18.42	1.312	33.32	.971	24.66	.311	7.90	1.752	44.50	.518	13.16	.374	9.50
3	2.736	69.49	.725	18.42	1.852	47.04	1.511	38.38	.311	7.90	2.292	58.22	.518	13.16	.374	9.50
4	3.385	85.98	.725	18.42	2.500	63.50	2.159	54.84	.311	7.90	2.940	74.68	.518	13.16	.374	9.50
5	3.289	83.54	.837	21.26	2.406	61.11	2.064	52.43	.423	10.74	2.846	72.29	.630	16.00	.430	10.92

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D° connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D° Shell Plating Options** for additional choices .
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.

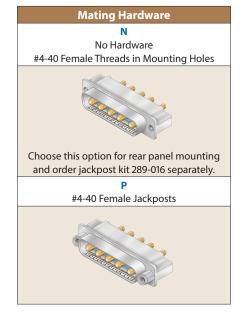
280-054P straight PC tail pin connectors with low profile mounting flange



The HiPer-D° is a high performance version of the M24308-type D-Subminiature connector. HiPer-D° connectors feature improved EMI performance and environmental sealing. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Optional ground springs for improved resistance to electromagnetic interference. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone face seal. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

	How To Order													
Sample Part Number	280-054P	5-43P2	JF	N	N	В								
Basic Part Number														
Shell Size- Contact Arrangement														
Shell Finish														
Ground Spring														
Mating Hardware	N = No Hardware P = #4-40 Female Jackposts					-								
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length													

Contact A	rrangemen	its
Shell Size-	Contact Si	ze and Qty
Contact Arr.	#20	#8
1-2P2		2
1-5P1	4	1
2-3P3		3
2-7P2	5	2
2-11P1	10	1
3-5P5		5
3-9P4	5	4
3-13P3	10	3
3-17P2	15	2
3-21P1	20	1
4-8P8		8
4-13P6	7	6
4-17P5	12	5
4-21PA4	17	4
4-25P3	22	3
4-27P2	25	2
5-24P7	17	7
5-36P4	32	4
5-43P2	41	2
5-47P1	46	1



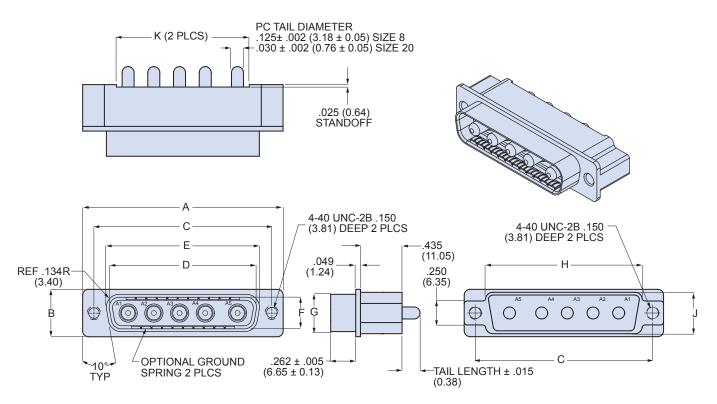
Spe	ecifications
Current Rating	#20 7.5 AMPS, #8 40 AMPS
Test Voltage	1000 VAC RMS
Insulation Resistance	5000 megohms minimum
Operating Temperature	-65° C. to +200° C.
Ingress Protection	IP 67
Shock	300 g.
Vibration, Random	43.92 g.

Materia	als and Finishes					
Shell	Aluminum alloy					
Contacts	Copper alloy, 50 microinches gold					
Insulator	Thermoset epoxy					
EMI Spring	Copper alloy, nickel plated					
Face Seal	Fluorosilicone rubber					
Hardware	300 series stainless steel					



280-054P straight PC tail pin connectors with low profile mounting flange

280-054P DIMENSIONS



	Dimensions																			
	ŀ	A	E	3	C B	asic	[D		E		F		G		Лах	J Max		K Max	
Shell	in	mm	in	mm			in	mm	in	mm	in	mm	in	mm						
Size	±	±	±	±			±	±	±	±	±	±	±	±						
	.015	0.38	.015	0.38	in.	mm	.005	0.13	.005	0.13	.005	0.13	.005	0.13	in	mm	in	mm	in	mm
1	1.213	30.81	.494	12.55	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	.769	19.53	.432	10.97	.520	13.21
2	1.541	39.14	.494	12.55	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	1.093	27.76	.432	10.97	.844	21.44
3	2.088	53.04	.494	12.55	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	1.636	41.55	.432	10.97	1.386	35.20
4	2.729	69.32	.494	12.55	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	2.282	57.96	.432	10.97	2.034	51.66
5	2.635	66.93	.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	2.188	55.58	.544	13.82	1.887	47.93

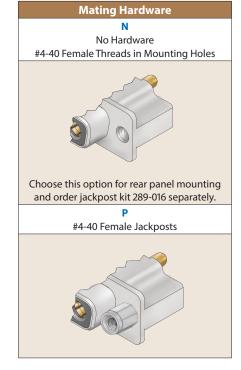
- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D* connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D* Shell Plating Options** for additional choices .
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



The HiPer-D° is a high performance version of the M24308-type D-Subminiature connector. HiPer-D° connectors feature improved EMI performance and environmental sealing and "closed entry" contact cavity for improved contact protection. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

	How To O	rder					
Sample Part Number				1-2P2	ME	Р	A
Basic Part Number	280-055S						
Shell Size- Contact Arrangement See Shell Size - Contact Arrangements Table							
Shell Finish	FE (RoHS) IS)						
Mating Hardware							
PC Tail Length A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length							

Contact Arrangements							
Shell Size-	Contact Size and Qty						
Contact Arr.	#20	#8					
1-2P2		2					
1-5P1	4	1					
2-3P3		3					
2-7P2	5	2					
2-11P1	10	1					
3-5P5		5					
3-9P4	5	4					
3-13P3	10	3					
3-17P2	15	2					
3-21P1	20	1					
4-8P8		8					
4-13P6	7	6					
4-17P5	12	5					
4-21PA4	17	4					
4-25P3	22	3					
4-27P2	25	2					
5-24P7	17	7					
5-36P4	32	4					
5-43P2	41	2					
5-47P1	46	1					

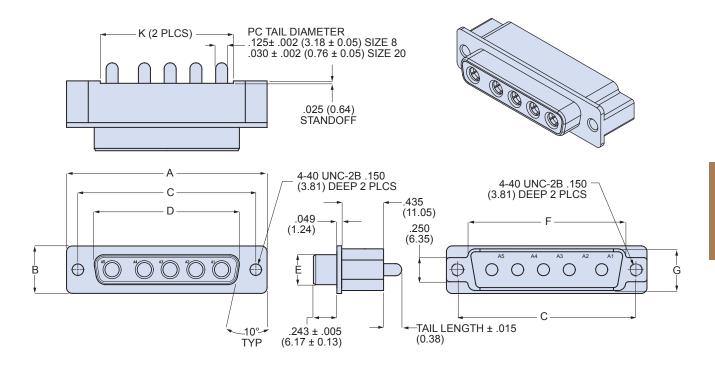


Specifications						
Current Rating	#20 7.5 AMPS, #8 40 AMPS					
Test Voltage	1000 VAC RMS					
Insulation Resistance	5000 megohms minimum					
Operating Temperature	-65° C. to +200° C.					
Ingress Protection	IP 67					
Shock	300 g.					
Vibration, Random	43.92 g.					

Materials a	nd Finishes					
Shell	Aluminum alloy					
Contacts	Copper alloy, 50 microinches gold					
Insulator	Thermoset epoxy					
Potting Compound	Ероху					
Hardware	300 series stainless steel					

280-055S straight PC tail socket connectors with low profile mounting flange

280-055S DIMENSIONS



	Dimensions															
61 11	A	A	I	3	C B	asic	[)	E	■	F Max		G Max		H Max	
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ±.005	mm ± 0.13	in ±.005	mm ± 0.13	in.	mm	in.	mm	in.	mm
1	1.213	30.81	.494	12.55	.984	24.99	.643	16.33	.311	7.90	.769	19.53	.432	10.97	.520	13.21
2	1.541	39.14	.494	12.55	1.312	33.32	.971	24.66	.311	7.90	1.093	27.76	.432	10.97	.844	21.44
3	2.088	53.04	.494	12.55	1.852	47.04	1.511	38.38	.311	7.90	1.636	41.55	.432	10.97	1.386	35.20
4	2.729	69.32	.494	12.55	2.500	63.50	2.159	54.84	.311	7.90	2.282	57.96	.432	10.97	2.034	51.66
5	2.635	66.93	.605	15.37	2.406	61.11	2.054	52.17	.423	10.74	2.188	55.58	.544	13.82	1.887	47.93

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D° connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D° Shell Plating Options** for additional choices .
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to **Panel Cutouts and Printed Circuit Board Footprints**.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



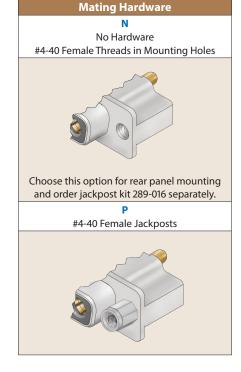
280-056P right angle PC tail pin connectors with low profile mounting flange



The HiPer-D° is a high performance version of the M24308-type D-Subminiature connector. HiPer-D° connectors feature improved EMI performance and environmental sealing. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Optional ground springs for improved resistance to electromagnetic interference. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound, fluorosilicone face seal. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

	How To Order						
Sample Part Number		280-056P	3-5P5	Z2	G	P	A
Basic Part Number	280-056P						
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table						
ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)							
Ground Spring	G = Supplied with EMI Ground Spring N = No Ground Spring				'		
Mating Hardware	N = No Hardware P = #4-40 Female Jackpost						
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length						

Contact Arrangements						
Shell Size-	Contact Size	ze and Qty				
Contact Arr.	#20	#8				
1-2P2		2				
1-5P1	4	1				
2-3P3		3				
2-7P2	5	2				
2-11P1	10	1				
3-5P5		5				
3-9P4	5	4				
3-13P3	10	3				
3-17P2	15	2				
3-21P1	20	1				
4-8P8		8				
4-13P6	7	6				
4-17P5	12	5				
4-21PA4	17	4				
4-25P3	22	3				
4-27P2	25	2				
5-24P7	17	7				
5-36P4	32	4				
5-43P2	41	2				
5-47P1	46	1				



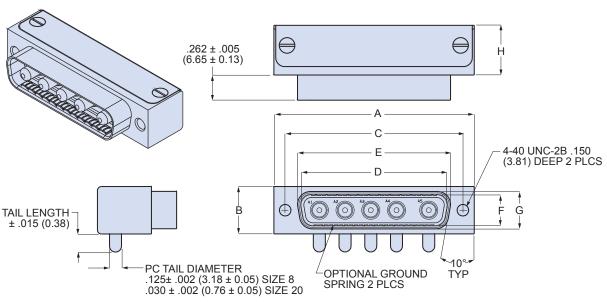
Specifications							
Current Rating	#20 7.5 AMPS, #8 40 AMPS						
Test Voltage	1000 VAC RMS						
Insulation Resistance	5000 megohms minimum						
Operating Temperature	-65° C. to +200° C.						
Ingress Protection	IP 67						
Shock	300 g.						
Vibration, Random	43.92 g.						

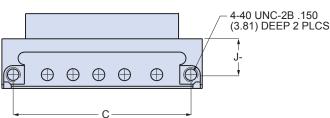
Materials and Finishes						
Shell	Aluminum alloy					
Contacts	Copper alloy, 50 microinches gold					
Insulator	Thermoset epoxy					
EMI Spring	Copper alloy, nickel plated					
Face Seal	Fluorosilicone rubber					
Hardware	300 series stainless steel					
Shroud, Contact	Aluminum alloy					

Glenair.

280-056P right angle PC tail pin connectors with low profile mounting flange

280-056P DIMENSIONS





	Dimensions																	
Ch - II	A B C Basic D		E	F			G		Н		J							
Shell Size	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ± .005	mm ± 0.13	in	mm	in ±.005	mm ± 0.13						
1	1.213	30.81	.494	12.55	.984	24.99	.666	16.92	.726	18.44	.329	8.36	.389	9.88	.518	13.16	.374	9.50
2	1.541	39.14	.494	12.55	1.312	33.32	.994	25.25	1.054	26.77	.329	8.36	.389	9.88	.518	13.16	.374	9.50
3	2.088	53.04	.494	12.55	1.852	47.04	1.534	38.96	1.594	40.49	.329	8.36	.389	9.88	.518	13.16	.374	9.50
4	2.729	69.32	.494	12.55	2.500	63.50	2.182	55.42	2.242	56.95	.329	8.36	.389	9.88	.518	13.16	.374	9.50
5	2.635	66.93	.605	15.37	2.406	61.11	2.079	52.81	2.139	54.33	.441	11.20	.501	12.73	.630	16.00	.430	10.92

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D° connectors are available with a wide variety of materials and finishes. See **About Series 28 HiPer-D° Shell Plating Options** for additional choices .
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- 6. Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.



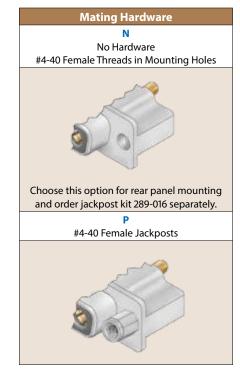
280-057S right angle PC tail socket connectors with low profile mounting flange



The HiPer-D* is a high performance version of the M24308-type D-Subminiature connector. HiPer-D* connectors feature improved EMI performance and environmental sealing and "closed entry" contact cavity for improved contact protection. Factory-installed PC tail contacts, integral board standoffs and threaded holes for attaching to circuit board. Gold-plated copper alloy contacts, one-piece machined aluminum shell, glass-reinforced thermoset epoxy insulator, epoxy potting compound. 1000 VAC, 7.5 Amps (#20), up to 40 Amps with size #8 power contacts.

	How To Order					
Sample Part Number		280-057S	4-27P2	JF	P	В
Basic Part Number	280-057S					
Shell Size- Contact Arrangement	See Shell Size - Contact Arrangements Table					
Shell Finish	ME = Electroless Nickel (RoHS) MT = Nickel-PTFE (RoHS) JF = Cadmium with Yellow Chromate Z2 = Gold (RoHS) Z1 = Passivated Stainless Steel (RoHS)					
Hardware Option	N = No Hardware P = #4-40 Female Jackpost				•	
PC Tail Length	A = .125 (3.18) Tail Length B = .250 (6.35) Tail Length					

Contact Arrangements					
Shell Size-	Contact Siz	ze and Qty			
Contact Arr.	#20	#8			
1-2P2		2			
1-5P1	4	1			
2-3P3		3			
2-7P2	5	2			
2-11P1	10	1			
3-5P5		5			
3-9P4	5	4			
3-13P3	10	3			
3-17P2	15	2			
3-21P1	20	1			
4-8P8		8			
4-13P6	7	6			
4-17P5	12	5			
4-21PA4	17	4			
4-25P3	22	3			
4-27P2	25	2			
5-24P7	17	7			
5-36P4	32	4			
5-43P2	41	2			
5-47P1	46	1			



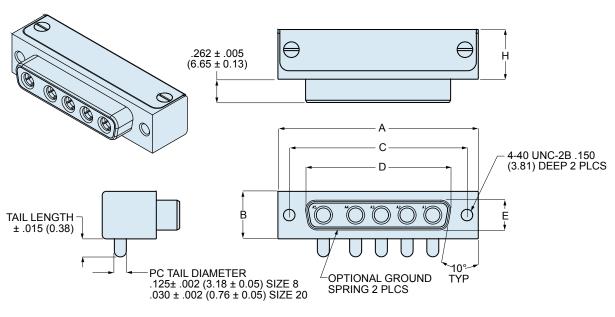
Specifications					
Current Rating	#20 7.5 AMPS, #8 40 AMPS				
Test Voltage	1000 VAC RMS				
Insulation Resistance	5000 megohms minimum				
Operating Temperature	-65° C. to +200° C.				
Ingress Protection	IP 67				
Shock	300 g.				
Vibration, Random	43.92 g.				

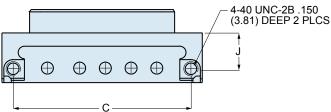
Materials and Finishes							
Shell	Aluminum alloy						
Contacts	Copper alloy, 50 microinches gold						
Insulator	Thermoset epoxy						
Potting Compound	Ероху						
Hardware	300 series stainless steel						
Shroud	Stainless steel						



280-057S right angle PC tail socket connectors with low profile mounting flange

280-057S DIMENSIONS





	Dimensions													
Shell Size	A		В		C Basic		D		E		H Max		J	
	in ± .015	mm ± 0.38	in ± .015	mm ± 0.38	in.	mm	in ±.005	mm ± 0.13	in ± .005	mm ± 0.13	in.	mm	in ± .005	mm ± 0.13
1	1.213	30.81	.494	12.55	.984	24.99	.643	16.33	.311	7.90	.518	13.16	.374	9.50
2	1.541	39.14	.494	12.55	1.312	33.32	.971	24.66	.311	7.90	.518	13.16	.374	9.50
3	2.088	53.04	.494	12.55	1.852	47.04	1.511	38.38	.311	7.90	.518	13.16	.374	9.50
4	2.729	69.32	.494	12.55	2.500	63.50	2.159	54.84	.311	7.90	.518	13.16	.374	9.50
5	2.635	66.93	.605	15.37	2.406	61.11	2.064	52.43	.423	10.74	.630	16.00	.430	10.92

- 1. Contacts are factory-installed, non-removable and are potted with epoxy.
- 2. HiPer-D° connectors are available with a wide variety of materials and finishes. See *About Series 28 HiPer-D*° *Shell Plating Options* for additional choices .
- 3. For panel cutout dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 4. For printed circuit board mounting dimensions, refer to Panel Cutouts and Printed Circuit Board Footprints.
- 5. Combo HiPer-D° connectors meet the applicable requirements of MIL-DTL-24308 and are intermateable with standard M24308-type D-Subminiature combo connectors with corresponding contact arrangements and type.
- Additional electrical, mechanical and environmental specifications are listed in HiPer-D* Product Specification.