

# GMT232 (M22520/37-01)

For M81824/1-xx Environmental Splices



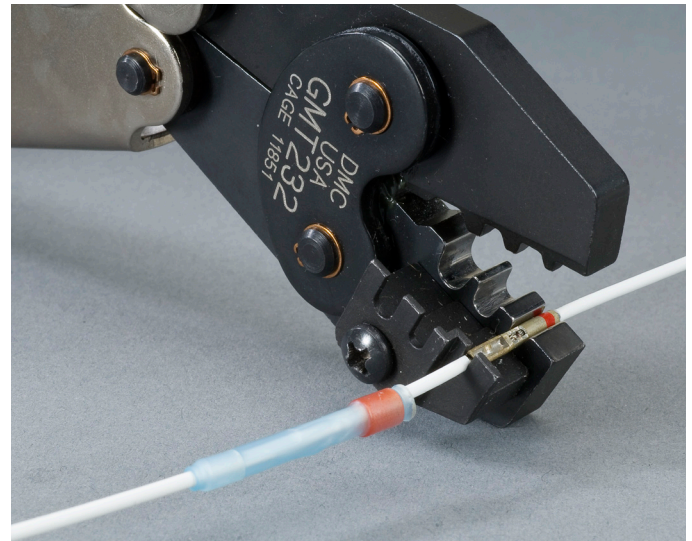
**Now Qualified to M22520/37-01!**



The **GMT232 (M22520/37-01)** Hand Crimp Tool crimps low profile environmental splices (M81824/1-xx). It is gaged with the **G411 (M22520/39-01)** three-step GO/NO GO gage.

The **GMT232** is the most popular tool to cover the range of 12 (yellow), 16 (blue), and 20 (red) splices for low profile environmental splice applications. The **GMT232** has a locator which is configured to hold the splice in the correct location while either wire is being terminated. The rugged construction of this tool assures repeatability and long life cycle.

DMC provides custom and standard crimp tools manufactured to OEM or user requirements. The **GMT232** is functionally similar to Tyco Electronics's AD1377 and AD1377S.



**Battery and Pneumatic Powered Versions are Available!**



**GMTEB232  
Battery Tool**



**GMTE232-R  
Battery Tool**



**PMT232  
Pneumatic Tool**

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### GMT General Purpose Tools

DMC provides custom and standard crimp tools manufactured to OEM or user requirements. Often these tools are specified as equal in function to the OEM tool. Numerous applications such as open barrel (stamped and formed) contacts, insulated and non-insulated terminals, splices, end caps, coaxial connectors, and wire fittings of all types are covered by these tools. The rugged construction of these tools assures repeatability and long life cycle.

GMT Tool Series Part Numbers				
Hand Tool P/N	Battery Tool P/N	Remote Head Battery Tool P/N	Pneumatic Tool P/N	APPLICATION / DESCRIPTION
GMT201	GMTEB201	GMTE201-R	PMT201	Molex .093" Dia Standard Pin & Socket Terminals, Claspcon Series
GMT202	GMTEB202	GMTE202-R	PMT202	Molex .062" Dia Standard Pin & Socket Terminals, KK, Flat Blade, Pitch Crimp
GMT203	GMTEB203	GMTE203-R	PMT203	Molex .156" KK Trifurcon Series
GMT204	GMTEB204	GMTE204-R	PMT204	Molex .093" Dia Claspcon Series
GMT206	GMTEB206	GMTE206-R	PMT206	ITT Cannon Zif Connector, Series DL
GMT208	GMTEB208	GMTE208-R	PMT208	Tyco Multimate Type III+ Series
GMT209	GMTEB209	GMTE209-R	PMT209	Elco 60-8017-0313
GMT211	GMTEB211	GMTE211-R	PMT211	Tyco PCB Terminals and Disconnects, .058" Dia
GMT220	GMTEB220	GMTE220-R	PMT220	Tyco Type XI Contacts
GMT221	GMTEB221	GMTE221-R	PMT221	Rockwell Collins Thin-Line I & II
GMT225	GMTEB225	GMTE225-R	PMT225	Tyco AMPMODU Series Type MOD IV Contacts
GMT226	GMTEB226	GMTE226-R	PMT226	Tyco Amplimate Series, Size 20DF
GMT230	GMTEB230	GMTE230-R	PMT230	Tyco AMPMODU Series Type IV, IV1/2 & V Contacts
GMT232	GMTEB232	GMTE232-R	PMT232	M22520/37-01 tool for M81824/1-X Splices Tyco (Raychem) "Mini-Seal" Environmental Splices (26-20, 20-16, 16-12)
GMT241	GMTEB241	GMTE241-R	PMT241	Tyco CPC Series, Size 20DF Contacts
GMT245	GMTEB245	GMTE245-R	PMT245	Tyco Mate-N-Lok Series 60620-( ) and 60619-( )
GMT247	GMTEB247	GMTE247-R	PMT247	ITT Cannon D-Sub Economy Standard Size 20
GMT248	GMTEB248	GMTE248-R	PMT248	Comparable to Pyle-National TP-201389 (w/ Cutter)
GMT260	GMTEB260	GMTE260-R	PMT260	ITT Cannon DL Series ZIF Contacts, CCT-DL-3
GMT262	GMTEB262	GMTE262-R	PMT262	Tyco Amp-TAB Series 66168, 66143, 66169, 66144
GMT263	GMTEB263	GMTE263-R	PMT263	Teradyne 600-0026-000 I/O Series Contacts
GMT277	GMTEB277	GMTE277-R	PMT277	M22520/38-01 for MS20659 Uninsulated Ring terminals size 22 through 10 and MS25486 external power plug socket contact size 12
GMT286	GMTEB286	GMTE286-R	PMT286	Tyco Contact 925576
GMT295	GMTEB295	GMTE295-R	PMT295	Tyco Locking Clip Contact 87165
GMT302	GMTEB302	GMTE302-R	PMT302	ITT Cannon CCT-UBC
GMT309	GMTEB309	GMTE309-R	PMT309	Amp Tyco tool 144969-2
GMT1005	GMTEB1005	GMTE1005-R	PMT1005	Uninsulated Terminals (Tyco Tool 49935)
GMT1090	GMTEB1090	GMTE1090-R	PMT1090	Tyco Cold Applied Environmental Splice (26-20, 20-16, 16-12)

**Custom tools are available. Consult DMC for details.**